



# CATALOG OF REPLACEMENT PARTS



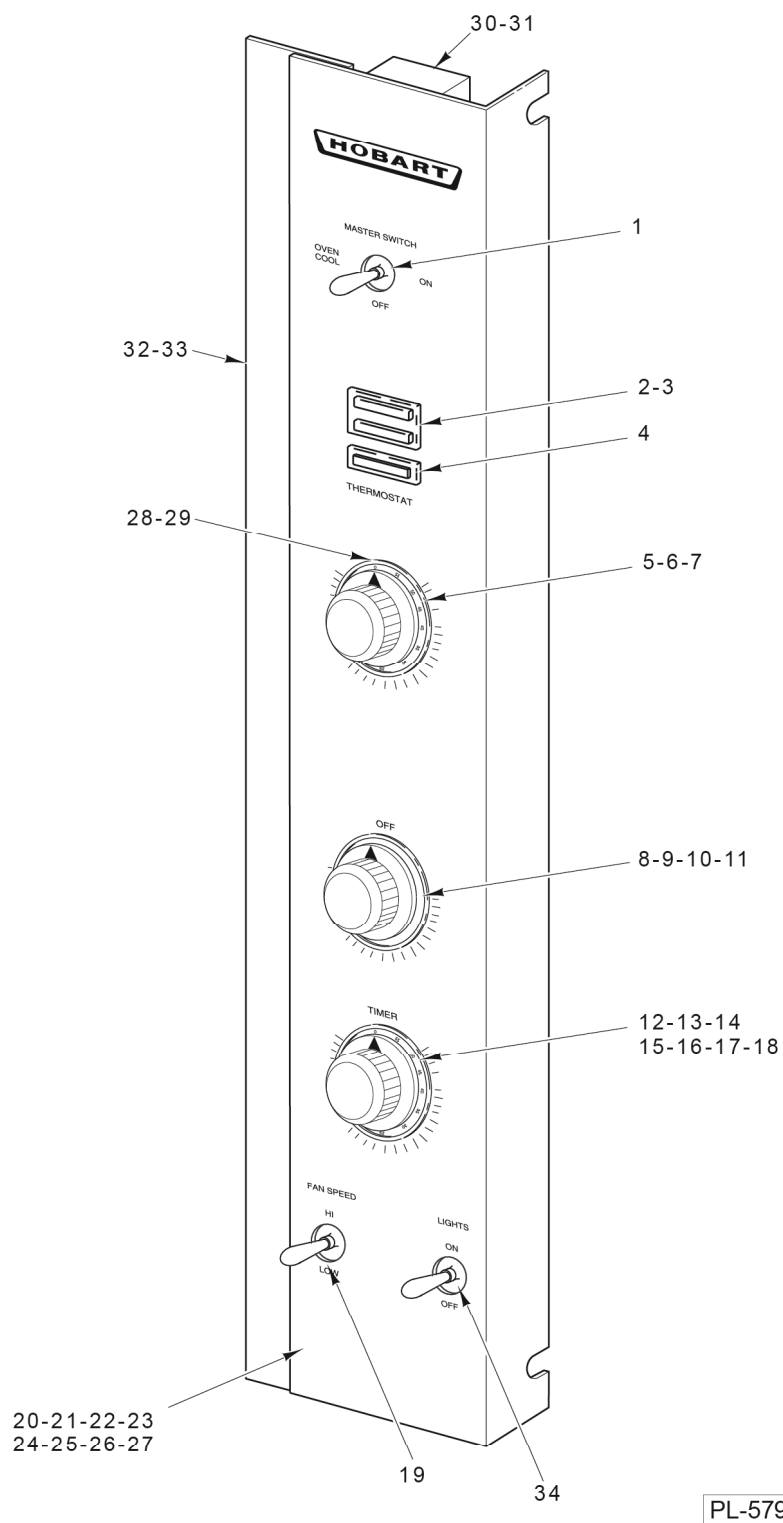
## DGC5 & HGC5 GAS CONVECTION OVENS

|           |        |
|-----------|--------|
| ML-126614 | DGC5   |
| ML-126615 | HGC5   |
| ML-126616 | HGC5D  |
| ML-126617 | DGC5X  |
| ML-126618 | HGC5X  |
| ML-126619 | HGC5DX |



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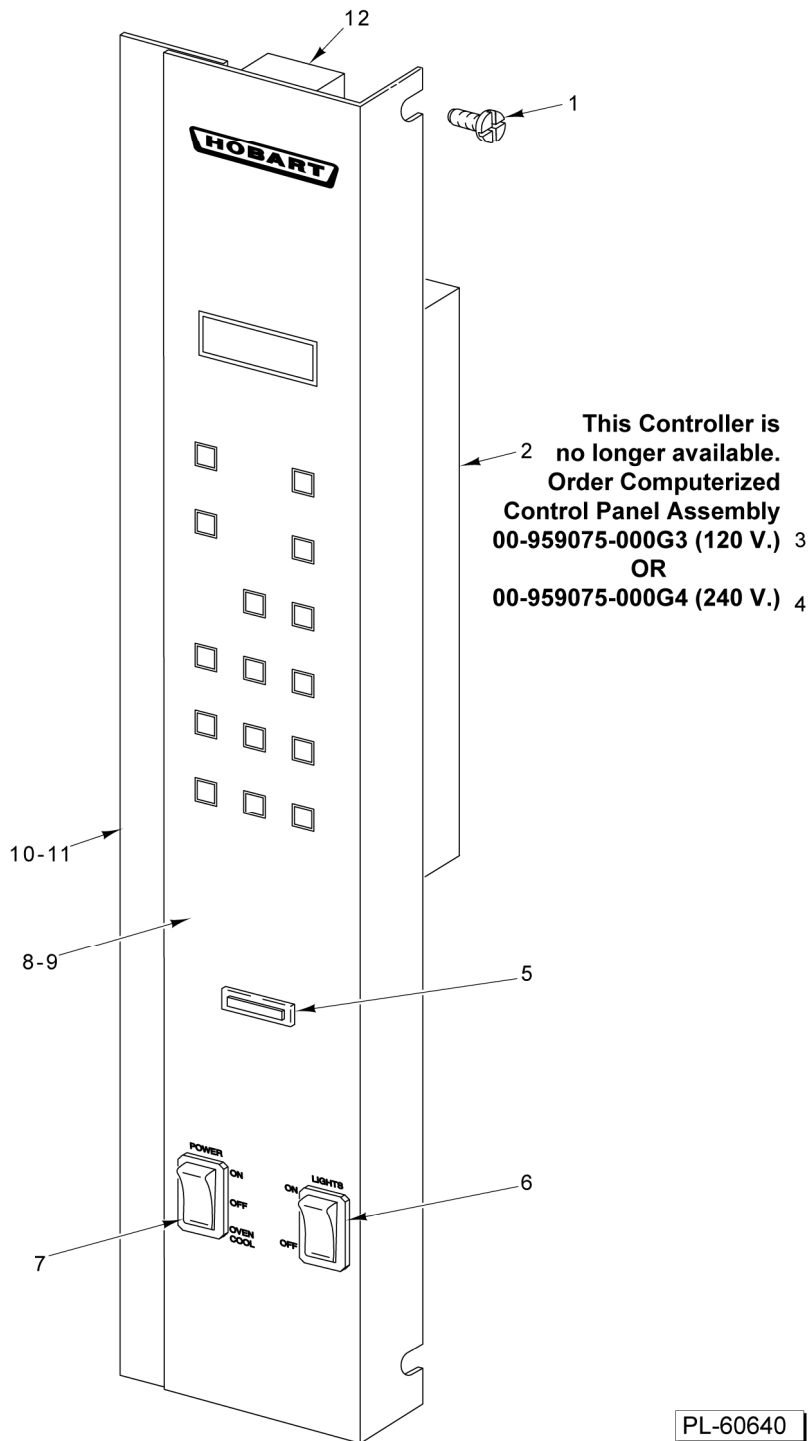


PL-57938

**CONTROL PANEL**  
**(ML-126614, ML-126615, & ML-126618)**

**CONTROL PANEL**  
**(ML-126614, ML-126615, & ML-126618)**

| ILLUS.<br>PL-57938 | PART NO.        | NAME OF PART                                          | AMT. |
|--------------------|-----------------|-------------------------------------------------------|------|
| 1                  | 00-340324-00008 | Switch (4P.D.T.).....                                 | 1    |
| 2                  | 00-913102-00163 | Light - Indicator (Double) (120 V.).....              | 1    |
| 3                  | 00-913102-00161 | Light - Indicator (Double) (240 V.).....              | 1    |
| 4                  | 00-354575-00004 | Light - Indicator.....                                | 1    |
| 5                  | 00-411242-00001 | Knob.....                                             | 1    |
| 6                  | 00-913149       | Kit - Temperature Control (With Harness).....         | 1    |
| 7                  | 00-913102-00326 | THERMOSTAT, W/HDW SCREWS (KX-style).....              | 1    |
| 8                  | 00-411242-00001 | Knob.....                                             | 1    |
| 9                  | 00-411690-00003 | Timer (120 V.) (60 Hz.) (5-Hr.).....                  | 1    |
| 10                 | 00-411690-00004 | Timer (240 V.) (60 Hz.) (5-Hr.).....                  | 1    |
| 11                 | 00-411690-00006 | Timer (240 V.) (50 Hz.) (5-Hr.).....                  | 1    |
| 12                 | 00-411242-00001 | Knob.....                                             | 1    |
| 13                 | 00-411690-00001 | Timer (120 V.) (60 Hz.) (1-Hr.).....                  | 1    |
| 14                 | 00-411690-00002 | Timer (240 V.) (60 Hz.) (1-Hr.).....                  | 1    |
| 15                 | 00-411690-00003 | Timer (120 V.) (60 Hz.) (5-Hr.).....                  | 1    |
| 16                 | 00-411690-00004 | Timer (240 V.) (60 Hz.) (5-Hr.).....                  | 1    |
| 17                 | 00-411690-00005 | Timer (240 V.) (50 Hz.) (1-Hr.).....                  | 1    |
| 18                 | 00-411690-00006 | Timer (240 V.) (50 Hz.) (5-Hr.).....                  | 1    |
| 19                 | 00-340324-00009 | Switch (D.P.D.T.) (Fan Speed).....                    | 1    |
| 20                 | 00-424132-00001 | Overlay - Panel (1-Hr.) (Previous Construction).....  | 1    |
| 21                 | 00-424238-00001 | Overlay - Panel (5-Hr.) (Previous Construction).....  | 1    |
| 22                 | 00-424210-00001 | Overlay - Panel (1-Hr.) (Previous Construction).....  | 1    |
| 23                 | 00-424247-00001 | Overlay - Panel (5-Hr.) (Previous Construction).....  | 1    |
| 24                 | 00-497282-00001 | Overlay - Panel (1-Hr.) (Current Construction).....   | 1    |
| 25                 | 00-497286-00001 | Overlay - Panel (5-Hr.) (Current Construction).....   | 1    |
| 26                 | 00-497287-00001 | Overlay - Panel (1-Hr.) (Current Construction).....   | 1    |
| 27                 | 00-497294-00001 | Overlay - Panel (5-Hr.) (Current Construction).....   | 1    |
| 28                 | SC-114-82       | Mach. Screw 4-40 x 5/16 Rd. Hd.....                   | 2    |
| 29                 | WS-028-20       | Washer (SST).....                                     | 2    |
| 30                 | 00-411499-00003 | Buzzer (230 V.).....                                  | 1    |
| 31                 | 00-411499-00004 | Buzzer (115 V.).....                                  | 1    |
| 32                 | 00-424206-000G1 | Panel - Control Weldment (Previous Construction)..... | 1    |
| 33                 | 00-959489-000G1 | Panel - Control Weldment (Current Construction).....  | 1    |
| 34                 | 00-340324-00012 | Switch (S.P.S.T.) (Light).....                        | 1    |

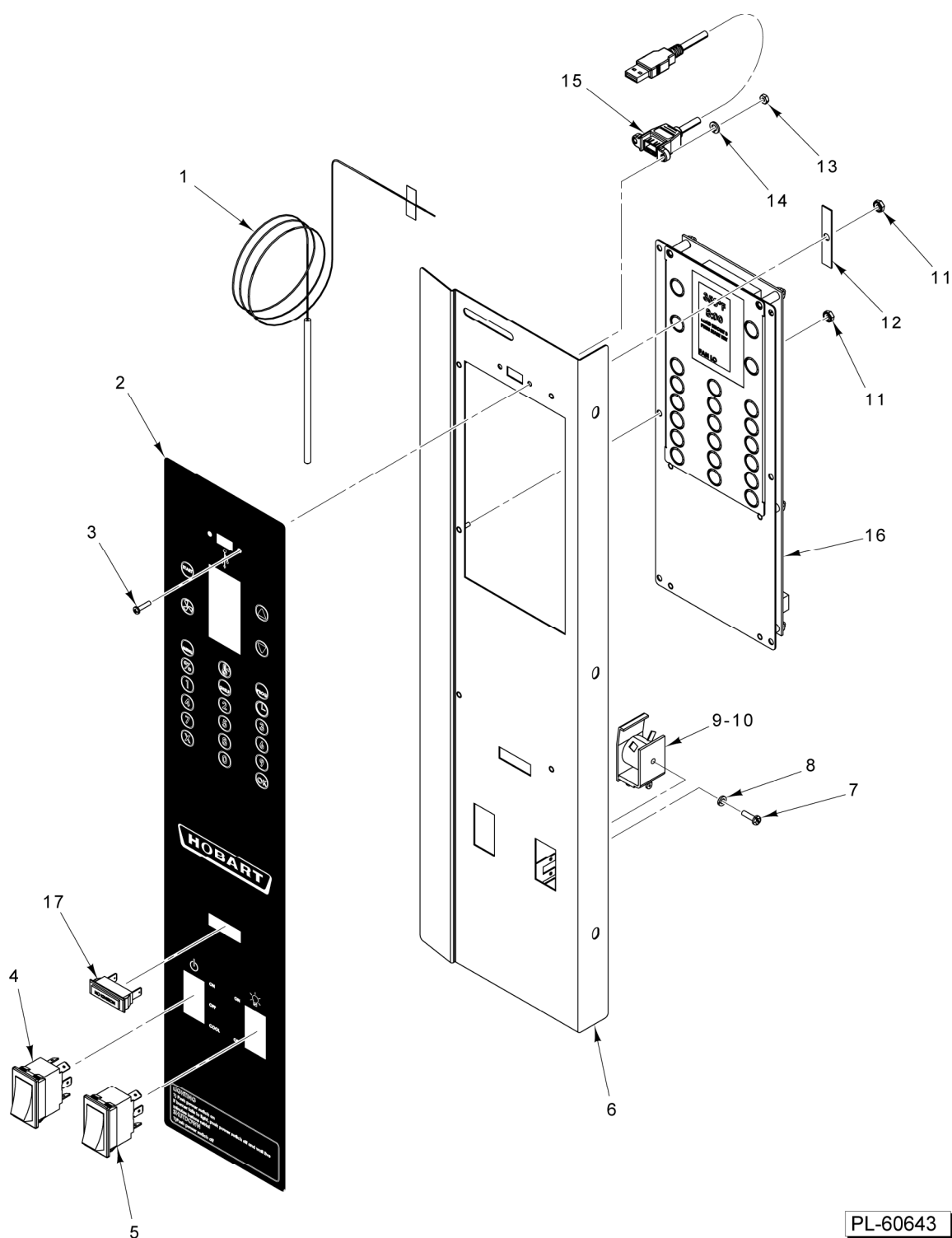


**CONTROL PANEL  
(ML-126616 & ML-126619) (PREVIOUS)**

### CONTROL PANEL (ML-126616 & ML-126619) (PREVIOUS)

| ILLUS.   | PART NO.        | NAME OF PART                                                                 | AMT. |
|----------|-----------------|------------------------------------------------------------------------------|------|
| PL-60640 |                 |                                                                              |      |
| 1        | SD-037-02       | Self-Tapping Screw 10-16 x 1/2 Hex. Hex Washer Hd., Type AB.....             | 3    |
| *2       |                 | Controller.....                                                              | 1    |
| 3        | 00-959075-000G3 | Panel - Control Assy. (120 V.) (Complete).....                               | 1    |
| 4        | 00-959075-000G4 | Panel - Control Assy. (240 V.) (Complete).....                               | 1    |
| 5        | 00-354575-00004 | Light - Indicator.....                                                       | 1    |
| 6        | 00-358628-00002 | Switch - Rocker (2-Position).....                                            | 1    |
| 7        | 00-358628-00001 | Switch - Rocker (3-Position).....                                            | 1    |
| 8        | 00-424845-00001 | Overlay - Control Panel (ML-126616 & ML-126619) (Previous Construction)..... | 1    |
| 9        | 00-497288-00001 | Overlay - Control Panel (ML-126616 & ML-126619) (Current Construction).....  | 1    |
| 10       | 00-424842-000G1 | Panel - Weldment (Previous Construction).....                                | 1    |
| 11       | 00-499301-000G1 | Panel - Control Assy. (Current Construction).....                            | 1    |
| 12       | 00-423918-00001 | Electronic Beeper.....                                                       | 1    |

\* (No Longer Available, order Item 3 or 4.)

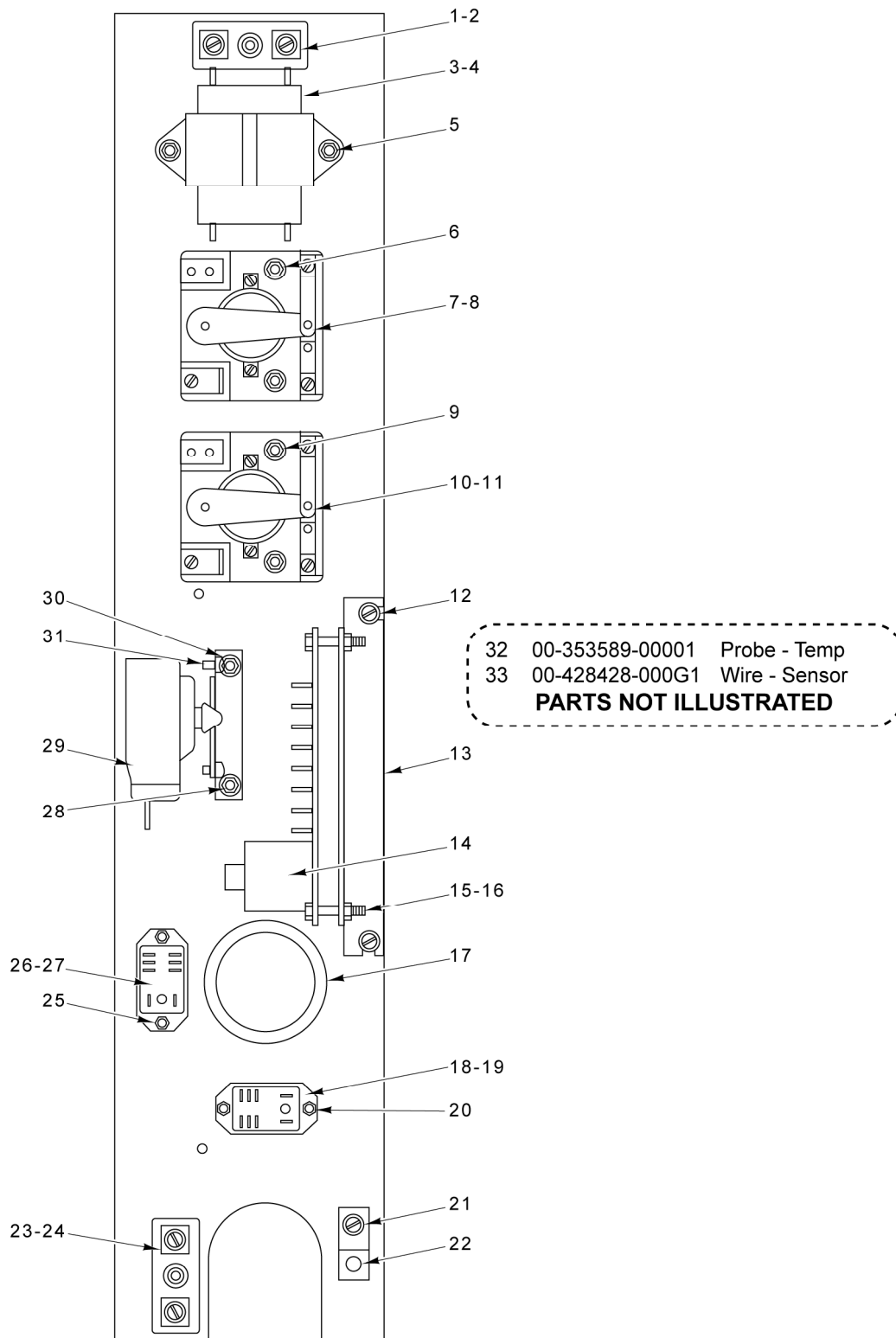


PL-60643

**CONTROL PANEL  
(ML-126616 & ML-126619) (CURRENT)**

**CONTROL PANEL**  
**(ML-126616 & ML-126619) (CURRENT)**

| ILLUS.   | PART NO.        | NAME OF PART                                              | AMT. |
|----------|-----------------|-----------------------------------------------------------|------|
| PL-60643 |                 |                                                           |      |
| 1        | 00-920883-00003 | Probe - Temperature For Computer Controller.....          | 1    |
| 2        | 00-959113-00003 | Overlay (Hobart).....                                     | 1    |
| 3        |                 | Mach. Screw 4-40 x 1/2 Phil. Pan Hd.....                  | 2    |
| 4        | 00-358628-00001 | Switch - Rocker (3-Position).....                         | 1    |
| 5        | 00-358628-00002 | Switch - Rocker (2-Position).....                         | 1    |
| 6        | 00-959074       | Panel - Weldment.....                                     | 1    |
| 7        | SC-114-83       | Mach. Screw 6-32 x 1/4 Slotted Pan Hd. (SST).....         | 1    |
| 8        | WL-003-12       | Lockwasher #8 Helical.....                                | 1    |
| 9        | 00-411499-00003 | Buzzer (230 V.).....                                      | 1    |
| 10       | 00-411499-00004 | Buzzer (115 V.).....                                      | 1    |
| 11       | NS-046-89       | Nut Assy. 6-32 Hex KEPS.....                              | AR   |
| 12       | 00-959110-00001 | Plate.....                                                | 2    |
| 13       |                 | Nut 4-40 Hex.....                                         | 2    |
| 14       |                 | Lockwasher.....                                           | 2    |
| 15       | 00-959000-000G1 | Cable Assy. (USB) (1 Ft.) (Incls. Items 3, 14, & 15)..... | 1    |
| 16       | 00-959077-00001 | Controller - Cooking (NCC).....                           | 1    |
| 17       | 00-354575-00004 | Light - Indicator.....                                    | 1    |



WITH COOK & HOLD

PL-55191

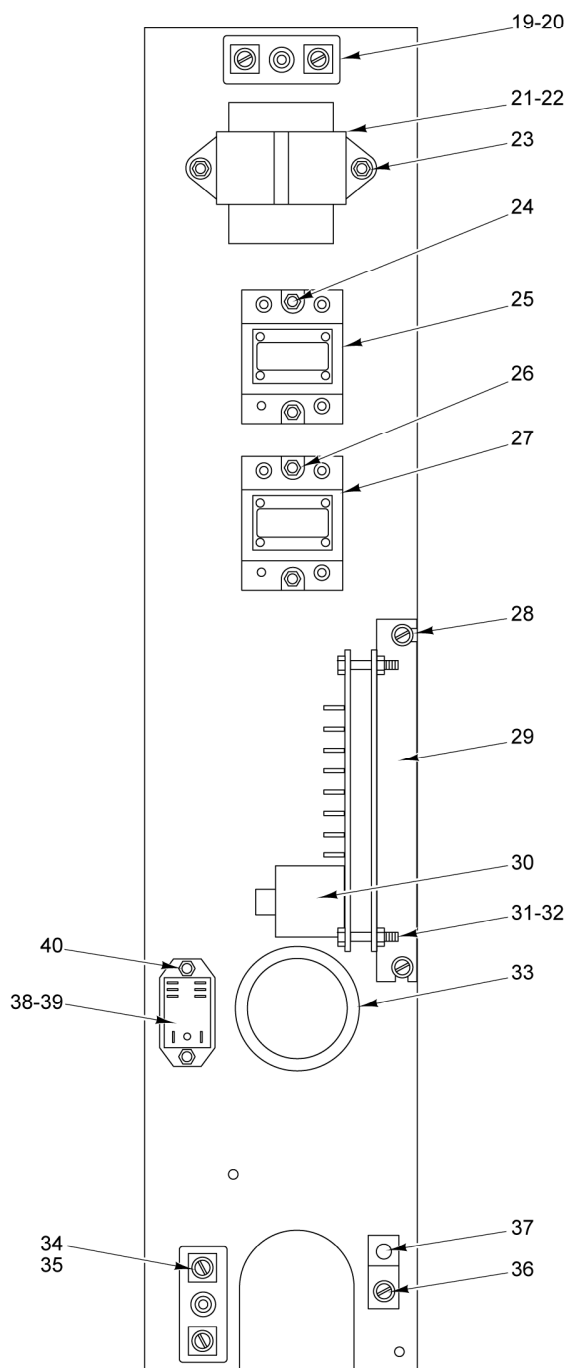
**ELECTRICAL COMPONENT PANEL  
(WITH COOK & HOLD)**

## ELECTRICAL COMPONENT PANEL (WITH COOK & HOLD)

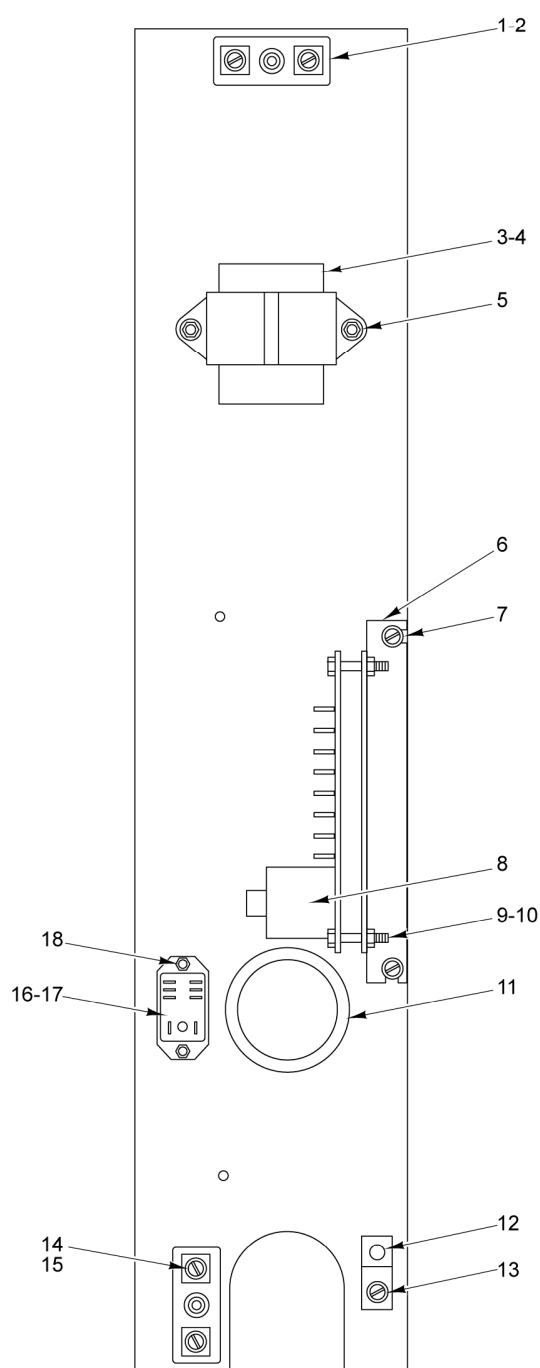
| ILLUS.<br>PL-55191 | PART NO.        | NAME OF PART                                                              | AMT. |
|--------------------|-----------------|---------------------------------------------------------------------------|------|
| 1                  | 00-417934-000G1 | Block Assy. - Porcelain.....                                              | 1    |
| 2                  | SD-034-52       | Self-Tapping Screw 8-32 x 1 Slotted. Hex Washer Hd., Type T.....          | 1    |
| 3                  | 00-421758-000G1 | Transformer (120 V.) (24 V. Output).....                                  | 1    |
| 4                  | 00-421758-000G2 | Transformer (208-240 V.) (24 V. Output).....                              | 1    |
| 5                  | SD-032-07       | Self-Tapping Screw 10-24 x 1/2 Hex. Hex Washer Hd., Type TT.....          | 2    |
| 6                  | SD-034-52       | Self-Tapping Screw 8-32 x 1 Slotted. Hex Washer Hd., Type T.....          | 2    |
| 7                  | 00-411497-000A1 | Relay (1-Pole) (120 V.).....                                              | 1    |
| 8                  | 00-411497-000A2 | Relay (1-Pole) (200 V.).....                                              | 1    |
| 9                  | SD-034-52       | Self-Tapping Screw 8-32 x 1 Slotted. Hex Washer Hd., Type T.....          | 2    |
| 10                 | 00-411497-000A1 | Relay (1-Pole) (120 V.).....                                              | 1    |
| 11                 | 00-411497-000A2 | Relay (1-Pole) (200 V.).....                                              | 1    |
| 12                 | SD-032-07       | Self-Tapping Screw 10-24 x 1/2 Hex. Hex Washer Hd., Type TT.....          | 2    |
| 13                 | 00-423760-00001 | Bracket - Ignition Module.....                                            | 1    |
| 14                 | 00-913102-00292 | Control - Spark Ignition Kit Includes 18-22 connector 1/4" insulated..... | 1    |
| 15                 | SD-034-52       | Self-Tapping Screw 8-32 x 1 Slotted. Hex Washer Hd., Type T.....          | 2    |
| 16                 | NS-044-07       | Nut Assy. 8-32 Hex KEPS.....                                              | 2    |
| 17                 | FE-024-23       | Bushing - Electrical (Snap).....                                          | 1    |
| 18                 | 00-416535-00006 | Relay - Heating (120 V.) (ML-126614).....                                 | 1    |
| 19                 | 00-416535-00007 | Relay - Heating (200-240 V.) (ML-126614).....                             | 1    |
| 20                 | SD-034-49       | Self-Tapping Screw 8-32 x 1/2 Slotted. Hex Washer Hd., Type T.....        | 2    |
| 21                 | SD-032-07       | Self-Tapping Screw 10-24 x 1/2 Hex. Hex Washer Hd., Type TT.....          | 1    |
| 22                 | 00-417856-00001 | Lug - Grounding (With Set Screw).....                                     | 1    |
| 23                 | 00-417934-000G1 | Block Assy. - Porcelain.....                                              | 1    |
| 24                 | SD-034-52       | Self-Tapping Screw 8-32 x 1 Slotted. Hex Washer Hd., Type T.....          | 1    |
| 25                 | SD-034-49       | Self-Tapping Screw 8-32 x 1/2 Slotted. Hex Washer Hd., Type T.....        | 2    |
| 26                 | 00-416535-00006 | Relay - Heating (120 V.).....                                             | 1    |
| 27                 | 00-416535-00007 | Relay - Heating (200-240 V.).....                                         | 1    |
| 28                 | 00-424832-00001 | Bracket - Mounting.....                                                   | 1    |
| 29                 | 00-413764-00001 | Thermostat.....                                                           | 1    |
| 30                 | SD-032-07       | Self-Tapping Screw 10-24 x 1/2 Hex. Hex Washer Hd., Type TT.....          | 2    |
| 31                 | SC-114-83       | Mach. Screw 6-32 x 1/4 Slotted Pan Hd. (SST).....                         | 2    |
| 32                 | 00-353589-00001 | Probe Temperature (SST) Solid State (ML-126615).....                      | 1    |
| 33                 | 00-428428-000G1 | Wire Assy. - Flame Sensor.....                                            | 1    |

|    |                 |              |    |                 |                 |
|----|-----------------|--------------|----|-----------------|-----------------|
| 41 | 00-353589-00001 | Probe - Temp | 43 | 00-423813-00003 | Wire - Ignition |
| 42 | 00-920883-00003 | Probe - Temp | 44 | 00-428428-000G1 | Wire - Sensor   |

**PARTS NOT ILLUSTRATED**



**HGC5D**

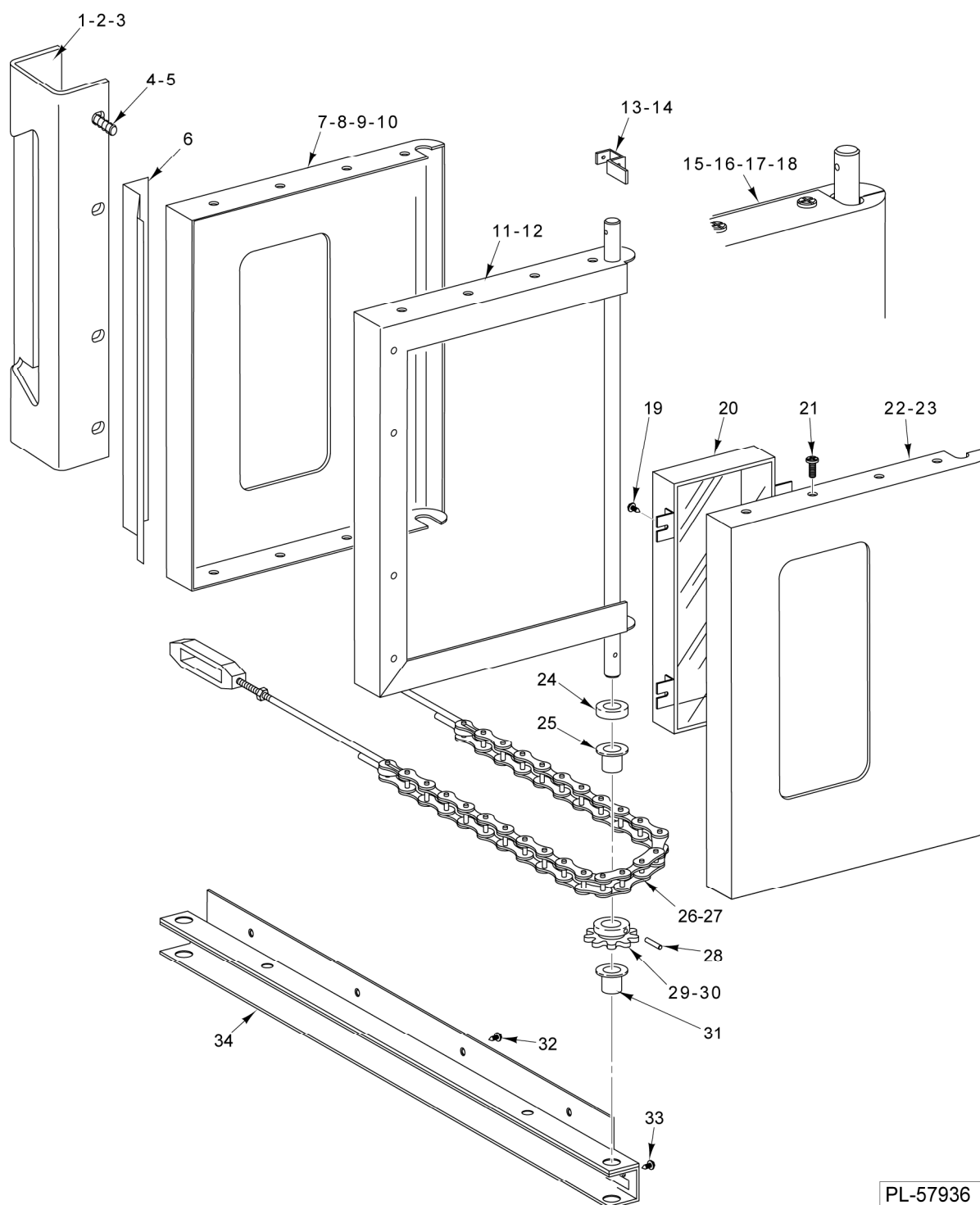


**HGC5 / DGC5  
WITHOUT COOK & HOLD** PL-55190

**ELECTRICAL COMPONENT PANEL  
(HGC5D & WITHOUT COOK & HOLD)**

## ELECTRICAL COMPONENT PANEL (HGC5D & WITHOUT COOK & HOLD)

| ILLUS.<br>PL-55190 | PART NO.        | NAME OF PART                                                              | AMT. |
|--------------------|-----------------|---------------------------------------------------------------------------|------|
| 1                  | 00-417934-000G1 | Block Assy. - Porcelain.....                                              | 1    |
| 2                  | SD-034-52       | Self-Tapping Screw 8-32 x 1 Slotted. Hex Washer Hd., Type T.....          | 1    |
| 3                  | 00-411500-00012 | Transformer (120 V.) (24 V. Output).....                                  | 1    |
| 4                  | 00-411500-00013 | Transformer (208-240 V.) (24 V. Output).....                              | 1    |
| 5                  | SD-032-07       | Self-Tapping Screw 10-24 x 1/2 Hex. Hex Washer Hd., Type TT.....          | 2    |
| 6                  | 00-423760-00001 | Bracket - Ignition Module.....                                            | 1    |
| 7                  | SD-032-07       | Self-Tapping Screw 10-24 x 1/2 Hex. Hex Washer Hd., Type TT.....          | 1    |
| 8                  | 00-913102-00292 | Control - Spark Ignition Kit.....                                         | 1    |
| 9                  | SD-034-52       | Self-Tapping Screw 8-32 x 1 Slotted. Hex Washer Hd., Type T.....          | 2    |
| 10                 | NS-044-07       | Nut Assy. 8-32 Hex KEPS.....                                              | 2    |
| 11                 | FE-024-23       | Bushing - Electrical (Snap).....                                          | 1    |
| 12                 | 00-417856-00001 | Lug - Grounding (With Set Screw).....                                     | 1    |
| 13                 | SD-032-07       | Self-Tapping Screw 10-24 x 1/2 Hex. Hex Washer Hd., Type TT.....          | 1    |
| 14                 | 00-417934-000G1 | Block Assy. - Porcelain.....                                              | 1    |
| 15                 | SD-034-52       | Self-Tapping Screw 8-32 x 1 Slotted. Hex Washer Hd., Type T.....          | 1    |
| 16                 | 00-416535-00006 | Relay - Heating (120 V.).....                                             | 1    |
| 17                 | 00-416535-00007 | Relay - Heating (200-240 V.).....                                         | 1    |
| 18                 | SD-034-49       | Self-Tapping Screw 8-32 x 1/2 Slotted. Hex Washer Hd., Type T.....        | 1    |
| 19                 | 00-417934-000G1 | Block Assy. - Porcelain.....                                              | 1    |
| 20                 | SD-034-52       | Self-Tapping Screw 8-32 x 1 Slotted. Hex Washer Hd., Type T.....          | 1    |
| 21                 | 00-421758-000G1 | Transformer (120 V.) (24 V. Output).....                                  | 1    |
| 22                 | 00-421758-000G2 | Transformer (208-240 V.) (24 V. Output).....                              | 1    |
| 23                 | SD-032-07       | Self-Tapping Screw 10-24 x 1/2 Hex. Hex Washer Hd., Type TT.....          | 2    |
| 24                 | SD-034-52       | Self-Tapping Screw 8-32 x 1 Slotted. Hex Washer Hd., Type T.....          | 4    |
| 25                 | 00-821875-00002 | Relay - Solid State (50 Amp.).....                                        | 2    |
| 26                 | SD-034-52       | Self-Tapping Screw 8-32 x 1 Slotted. Hex Washer Hd., Type T.....          | 4    |
| 27                 | 00-821875-00002 | Relay - Solid State (50 Amp.).....                                        | 2    |
| 28                 | SD-032-07       | Self-Tapping Screw 10-24 x 1/2 Hex. Hex Washer Hd., Type TT.....          | 1    |
| 29                 | 00-423760-00001 | Bracket - Ignition Module.....                                            | 1    |
| 30                 | 00-913102-00292 | Control - Spark Ignition Kit Includes 18-22 connector 1/4" insulated..... | 1    |
| 31                 | SD-034-52       | Self-Tapping Screw 8-32 x 1 Slotted. Hex Washer Hd., Type T.....          | 2    |
| 32                 | NS-044-07       | Nut Assy. 8-32 Hex KEPS.....                                              | 2    |
| 33                 | FE-024-23       | Bushing - Electrical (Snap).....                                          | 1    |
| 34                 | SD-034-52       | Self-Tapping Screw 8-32 x 1 Slotted. Hex Washer Hd., Type T.....          | 1    |
| 35                 | 00-417934-000G1 | Block Assy. - Porcelain.....                                              | 1    |
| 36                 | SD-032-07       | Self-Tapping Screw 10-24 x 1/2 Hex. Hex Washer Hd., Type TT.....          | 1    |
| 37                 | 00-417856-00001 | Lug - Grounding (With Set Screw).....                                     | 1    |
| 38                 | 00-416535-00006 | Relay - Heating (120 V.).....                                             | 1    |
| 39                 | 00-416535-00007 | Relay - Heating (200-240 V.).....                                         | 1    |
| 40                 | SD-034-49       | Self-Tapping Screw 8-32 x 1/2 Slotted. Hex Washer Hd., Type T.....        | 2    |
| 41                 | 00-353589-00001 | Probe Temperature (SST) Solid State.....                                  | 1    |
| 42                 | 00-920883-00003 | Probe - Temperature For Computer Controller.....                          | 1    |
| 43                 | 00-961683-000G1 | Kit - High Voltage Wire.....                                              | 1    |
| 44                 | 00-428428-000G1 | Wire Assy. - Flame Sensor.....                                            | 1    |

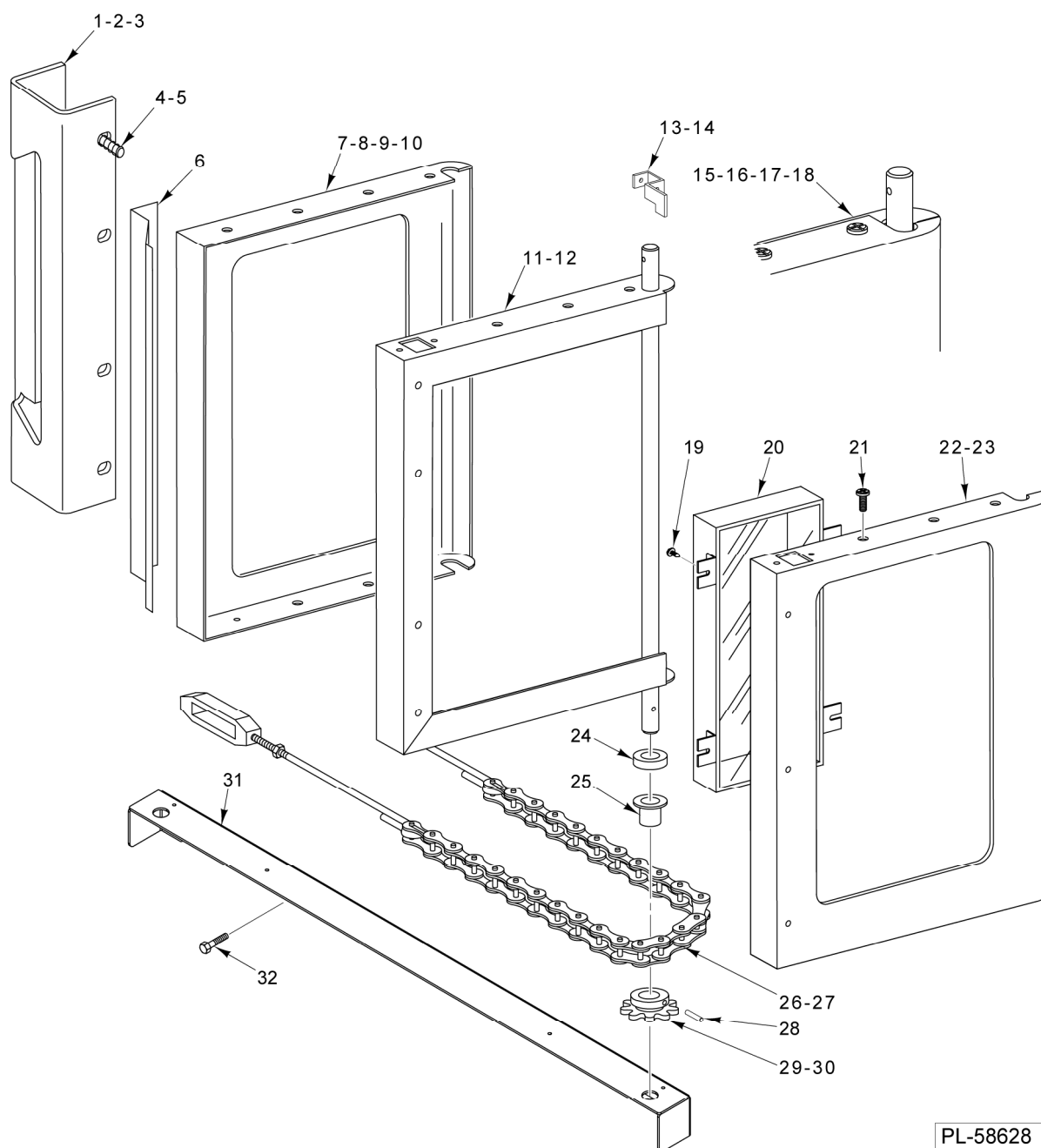


PL-57936

**SIMULTANEOUSLY OPENING DOORS  
(BEFORE S/N 481909809)**

### SIMULTANEOUSLY OPENING DOORS (BEFORE S/N 481909809)

| ILLUS.<br>PL-57936 | PART NO.        | NAME OF PART                                                        | AMT. |
|--------------------|-----------------|---------------------------------------------------------------------|------|
| 1                  | 00-356562-00001 | Handle - Door.....                                                  | 1    |
| 2                  | 00-421923-000G1 | Grip - Set.....                                                     | 1    |
| 3                  | SC-113-98       | Mach. Screw 10-24 x 1/2 Slotted Hex Washer Hd.....                  | 3    |
| 4                  | SC-041-01       | Cap Screw 1/4-20 x 3/4 Hex Hd. (SST).....                           | 4    |
| 5                  | WL-019-18       | Lockwasher 1/4 Light.....                                           | 4    |
| 6                  | 00-356550-00001 | Latch - Friction.....                                               | 1    |
| 7                  | 00-421913-00002 | Panel - Outer Door (RH) (W/O Window).....                           | 1    |
| 8                  | 00-421913-00003 | Panel - Outer Door (LH) (W/Window).....                             | 1    |
| 9                  | 00-421913-00001 | Panel - Outer Door (RH) (W/Window).....                             | 1    |
| 10                 | 00-421913-00004 | Panel - Outer Door (LH) (W/O Window).....                           | 1    |
| 11                 | 00-421904-000G3 | Frame Assy. - Chain Door (LH).....                                  | 1    |
| 12                 | 00-421905-000G2 | Frame Assy. - Door (RH).....                                        | 1    |
| 13                 | 00-424163-00001 | Lever - Door Switch.....                                            | 1    |
| 14                 | SD-034-52       | Self-Tapping Screw 8-32 x 1 Slotted. Hex Washer Hd., Type T.....    | 1    |
| 15                 | 00-424730-00001 | Door Assy. (LH) (W/Window).....                                     | 1    |
| 16                 | 00-424730-00002 | Door Assy. (LH) (W/O Window).....                                   | 1    |
| 17                 | 00-424731-00001 | Door Assy. (RH) (W/Window).....                                     | 1    |
| 18                 | 00-424731-00002 | Door Assy. (RH) (W/O Window).....                                   | 1    |
| 19                 | SD-034-62       | Self-Tapping Screw 10-32 x 1/2 Slotted. Hex Washer Hd., Type T..... | 4    |
| 20                 | 00-358534-00001 | Window Assy.....                                                    | 1    |
| 21                 | SD-034-22       | Self-Tapping Screw 10-16 x 5/8 Phil. Truss Hd., Type AB.....        | 9    |
| 22                 | 00-358532-00001 | Panel - Inner Door (W/Window).....                                  | 1    |
| 23                 | 00-358533-00003 | Panel - Inner Door (W/O Window).....                                | 1    |
| 24                 | 00-343143-00002 | Washer.....                                                         | 2    |
| 25                 | 00-347080-00002 | Bearing - Door Shaft.....                                           | 2    |
| 26                 | 00-343608-00002 | Door Chain & Turnbuckle Assy.....                                   | 2    |
| 27                 | 00-352667-00001 | Cable - Door Stop.....                                              | 1    |
| 28                 | PS-004-11       | Spirol Pin 3/16 x 1-1/4 Heavy.....                                  | 2    |
| 29                 | 00-342166-00001 | Sprocket - Door Shaft.....                                          | 2    |
| 30                 | SC-047-28       | Set Screw 1/4-28 x 3/8 Hex Hdls., Cup Pt.....                       | 2    |
| 31                 | 00-347080-00002 | Bearing - Door Shaft.....                                           | 2    |
| 32                 | SC-022-40       | Mach. Screw 1/4-20 x 3/4 Phil. Flat Hd. (SST).....                  | 4    |
| 33                 | SC-113-90       | Mach. Screw 1/4-20 x 3/4 Slotted Hex Washer Hd.....                 | 2    |
| 34                 | 00-357846-00001 | Channel - Door Sill Weldment.....                                   | 1    |

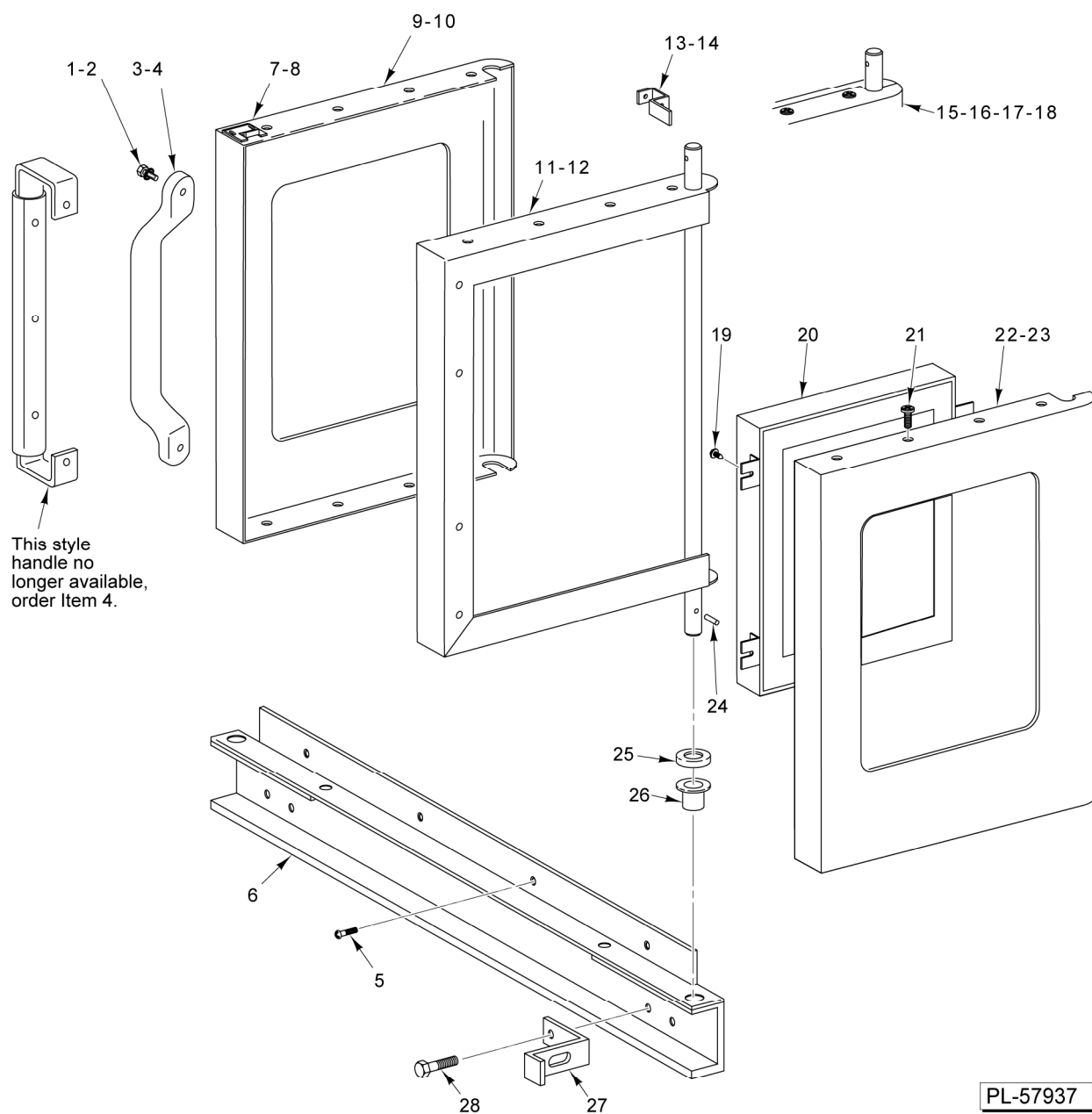


PL-58628

**SIMULTANEOUSLY OPENING DOORS  
(STARTING S/N 481909809)**

### SIMULTANEOUSLY OPENING DOORS (STARTING S/N 481909809)

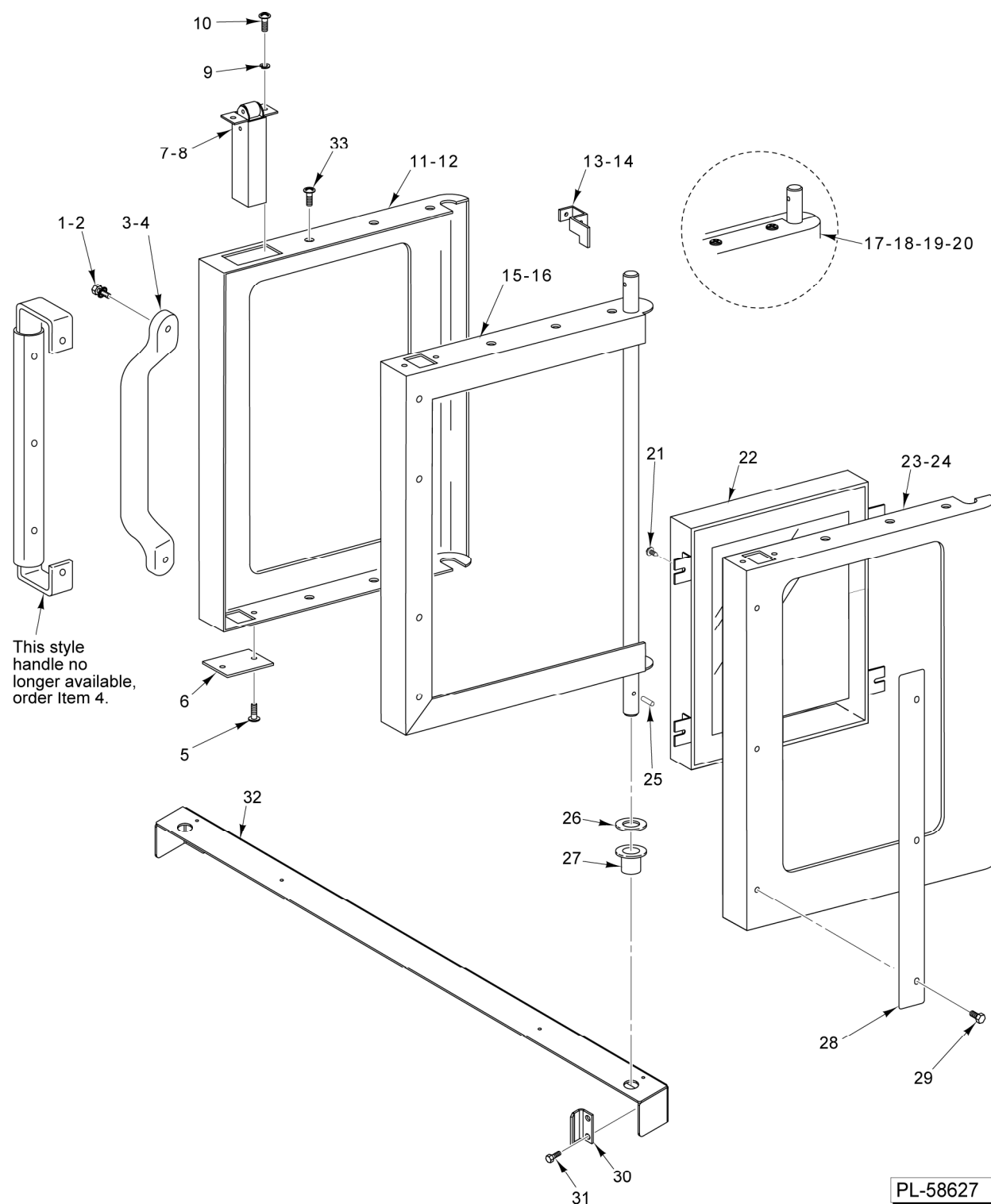
| ILLUS.<br>PL-58628 | PART NO.        | NAME OF PART                                                        | AMT. |
|--------------------|-----------------|---------------------------------------------------------------------|------|
| 1                  | 00-356562-00001 | Handle - Door.....                                                  | 1    |
| 2                  | 00-421923-000G1 | Grip - Set.....                                                     | 1    |
| 3                  | SC-113-98       | Mach. Screw 10-24 x 1/2 Slotted Hex Washer Hd.....                  | 3    |
| 4                  | SC-041-01       | Cap Screw 1/4-20 x 3/4 Hex Hd. (SST).....                           | 4    |
| 5                  | WL-019-18       | Lockwasher 1/4 Light.....                                           | 4    |
| 6                  | 00-356550-00001 | Latch - Friction.....                                               | 1    |
| 7                  | 00-421913-00002 | Panel - Outer Door (RH) (W/O Window).....                           | 1    |
| 8                  | 00-421913-00003 | Panel - Outer Door (LH) (W/Window).....                             | 1    |
| 9                  | 00-421913-00001 | Panel - Outer Door (RH) (W/Window).....                             | 1    |
| 10                 | 00-421913-00004 | Panel - Outer Door (LH) (W/O Window).....                           | 1    |
| 11                 | 00-421904-000G3 | Frame Assy. - Chain Door (LH).....                                  | 1    |
| 12                 | 00-421905-000G2 | Frame Assy. - Door (RH).....                                        | 1    |
| 13                 | 00-424163-00001 | Lever - Door Switch.....                                            | 1    |
| 14                 | SD-034-52       | Self-Tapping Screw 8-32 x 1 Slotted. Hex Washer Hd., Type T.....    | 1    |
| 15                 | 00-499289-000G1 | Door Assy. (LH) (W/Window).....                                     | 1    |
| 16                 | 00-499289-000G2 | Door Assy. (LH) (W/O Window).....                                   | 1    |
| 17                 | 00-499290-000G1 | Door Assy. (RH) (W/Window).....                                     | 1    |
| 18                 | 00-499290-000G2 | Door Assy. (RH) (W/O Window).....                                   | 1    |
| 19                 | SD-034-62       | Self-Tapping Screw 10-32 x 1/2 Slotted. Hex Washer Hd., Type T..... | 4    |
| 20                 | 00-358534-00001 | Window Assy.....                                                    | 1    |
| 21                 | SD-034-22       | Self-Tapping Screw 10-16 x 5/8 Phil. Truss Hd., Type AB.....        | 9    |
| 22                 | 00-358532-00001 | Panel - Inner Door (W/Window).....                                  | 1    |
| 23                 | 00-358533-00003 | Panel - Inner Door (W/O Window).....                                | 1    |
| 24                 | 00-343143-00002 | Washer.....                                                         | 2    |
| 25                 | 00-347080-00002 | Bearing - Door Shaft.....                                           | 2    |
| 26                 | 00-343608-00002 | Door Chain & Turnbuckle Assy.....                                   | 2    |
| 27                 | 00-352667-00001 | Cable - Door Stop.....                                              | 1    |
| 28                 | PS-004-11       | Spirol Pin 3/16 x 1-1/4 Heavy.....                                  | 2    |
| 29                 | 00-342166-00001 | Sprocket - Door Shaft.....                                          | 2    |
| 30                 | SC-047-28       | Set Screw 1/4-28 x 3/8 Hex Hdls., Cup Pt.....                       | 2    |
| 31                 | 00-961294-00001 | Support - Lower Door.....                                           | 1    |
| 32                 | 00-922154       | Screw 1/4-20 x 1 Hex Hd.....                                        | 4    |



**INDEPENDENTLY OPENING DOORS  
(BEFORE S/N 481909809)**

### INDEPENDENTLY OPENING DOORS (BEFORE S/N 481909809)

| ILLUS.<br>PL-57937 | PART NO.        | NAME OF PART                                                        | AMT. |
|--------------------|-----------------|---------------------------------------------------------------------|------|
| 1                  | 00-959087-00001 | Screw 1/4-20 x 1-1/4 Black Hd.....                                  | 2    |
| 2                  | WL-013-14       | Lockwasher 1/4 Internal Shakeproof (SST).....                       | 2    |
| 3                  | 00-957108-00001 | Handle - Molded (Black).....                                        | 1    |
| 4                  | 00-913102-00179 | Kit - Handle.....                                                   | 1    |
| 5                  | SC-022-40       | Mach. Screw 1/4-20 x 3/4 Phil. Flat Hd. (SST).....                  | 4    |
| 6                  | 00-357846-00001 | Channel - Door Sill Weldment.....                                   | 1    |
| 7                  | 00-423847-00001 | Strike - Door.....                                                  | 1    |
| 8                  | SD-034-22       | Self-Tapping Screw 10-16 x 5/8 Phil. Truss Hd., Type AB.....        | 2    |
| 9                  | 00-358600-00001 | Panel - Outer Door (W/Window).....                                  | 1    |
| 10                 | 00-358600-00002 | Panel - Outer Door (W/O Window).....                                | 1    |
| 11                 | 00-421905-000G1 | Frame Assy. - Chain Door (RH).....                                  | 1    |
| 12                 | 00-421904-000G2 | Frame Assy. - Door (LH).....                                        | 1    |
| 13                 | 00-424163-00001 | Lever - Door Switch.....                                            | 1    |
| 14                 | SD-034-52       | Self-Tapping Screw 8-32 x 1 Slotted. Hex Washer Hd., Type T.....    | 1    |
| 15                 | 00-358529-00005 | Door Assy. (LH) (W/Window).....                                     | 1    |
| 16                 | 00-358529-00006 | Door Assy. (LH) (W/O Window).....                                   | 1    |
| 17                 | 00-358530-00003 | Door Assy. (RH) (W/Window).....                                     | 1    |
| 18                 | 00-358530-00004 | Door Assy. (RH) (W/O Window).....                                   | 1    |
| 19                 | SD-034-62       | Self-Tapping Screw 10-32 x 1/2 Slotted. Hex Washer Hd., Type T..... | 4    |
| 20                 | 00-358534-00001 | Window Assy.....                                                    | 1    |
| 21                 | SD-034-22       | Self-Tapping Screw 10-16 x 5/8 Phil. Truss Hd., Type AB.....        | 8    |
| 22                 | 00-358532-00001 | Panel - Inner Door (W/Window).....                                  | 1    |
| 23                 | 00-358533-00003 | Panel - Inner Door (W/O Window).....                                | 1    |
| 24                 | PS-004-11       | Spirol Pin 3/16 x 1-1/4 Heavy.....                                  | 1    |
| 25                 | 00-343143-00002 | Washer.....                                                         | 2    |
| 26                 | 00-347080-00002 | Bearing - Door Shaft.....                                           | 1    |
| 27                 | 00-424158-00001 | Door Stop.....                                                      | 1    |
| 28                 | SC-113-90       | Mach. Screw 1/4-20 x 3/4 Slotted Hex Washer Hd.....                 | 2    |

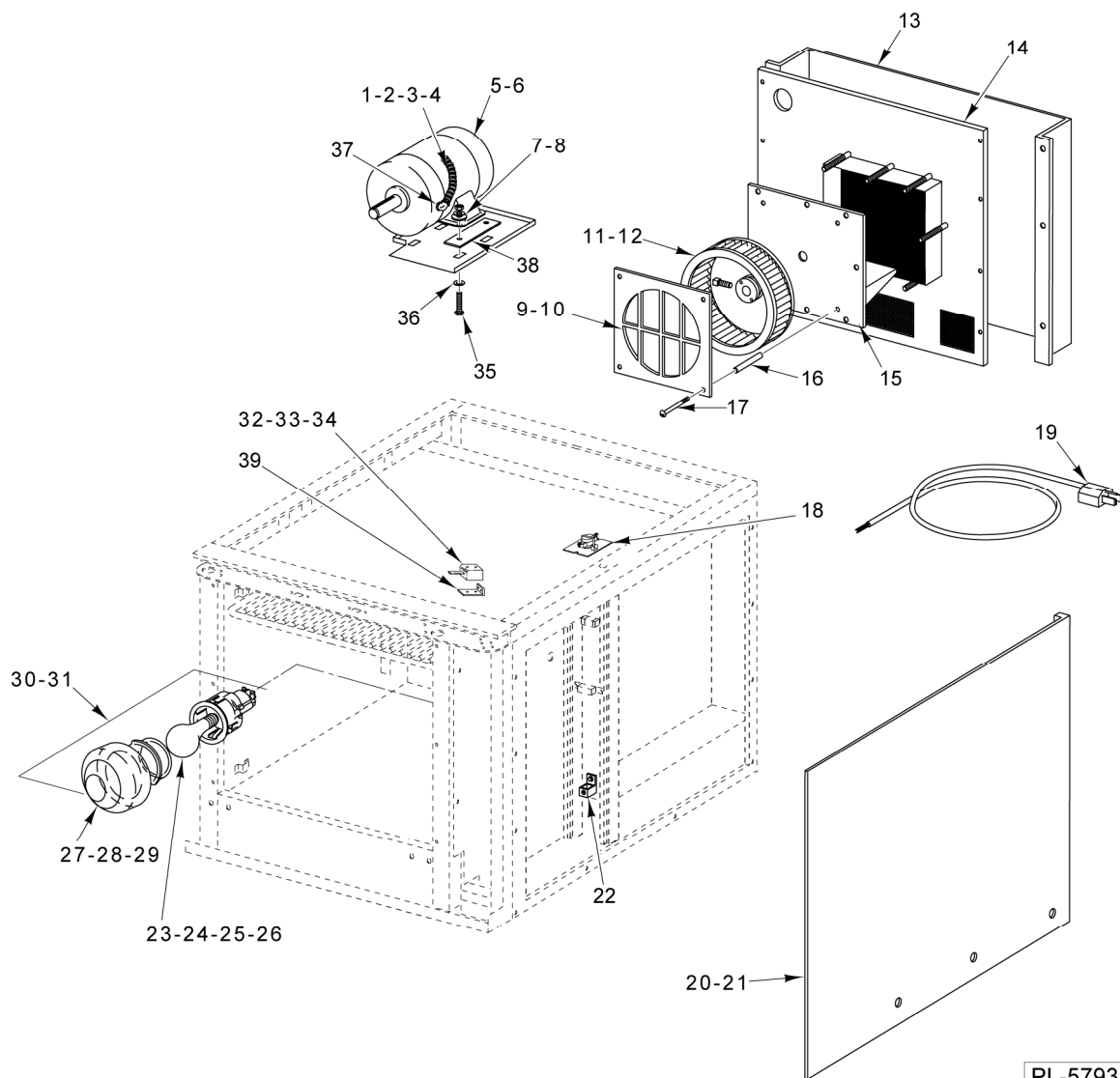


**INDEPENDENTLY OPENING DOORS  
(STARTING S/N 481909809)**

## INDEPENDENTLY OPENING DOORS (STARTING S/N 481909809)

| ILLUS.<br>PL-58627 | PART NO.        | NAME OF PART                                                        | AMT. |
|--------------------|-----------------|---------------------------------------------------------------------|------|
| 1                  | 00-959087-00001 | Screw 1/4-20 x 1-1/4 Black Hd.....                                  | 2    |
| 2                  | WL-013-14       | Lockwasher 1/4 Internal Shakeproof (SST).....                       | 2    |
| 3                  | 00-957108-00001 | Handle - Molded (Black).....                                        | 1    |
| 4                  | 00-913102-00179 | Kit - Handle.....                                                   | 1    |
| 5                  | SD-034-22       | Self-Tapping Screw 10-16 x 5/8 Phil. Truss Hd., Type AB.....        | 2    |
| 6                  | 00-499264-00001 | Plate - Latch Cutout.....                                           | 1    |
| 7                  | 00-497586-00001 | Latch - Door Roller.....                                            | 1    |
| 8                  | 00-347545-00001 | Catch Assy. - Door (Ball Style) (Not Shown).....                    | 1    |
| 9                  | WL-013-11       | Lockwasher #10 Internal Shakeproof (SST).....                       | 2    |
| 10                 | SC-117-73       | Mach. Screw 10-32 x 5/8 Phil. Truss Hd.....                         | 2    |
| 11                 | 00-358600-00001 | Panel - Outer Door (W/Window).....                                  | 1    |
| 12                 | 00-358600-00002 | Panel - Outer Door (W/O Window).....                                | 1    |
| 13                 | 00-424163-00001 | Lever - Door Switch.....                                            | 1    |
| 14                 | SD-034-52       | Self-Tapping Screw 8-32 x 1 Slotted. Hex Washer Hd., Type T.....    | 1    |
| 15                 | 00-421905-000G1 | Frame Assy. - Chain Door (RH).....                                  | 1    |
| 16                 | 00-421904-000G2 | Frame Assy. - Door (LH).....                                        | 1    |
| 17                 | 00-499285-000G1 | Door Assy. (LH) (W/Window).....                                     | 1    |
| 18                 | 00-499285-000G2 | Door Assy. (LH) (W/O Window).....                                   | 1    |
| 19                 | 00-499286-000G1 | Door Assy. (RH) (W/Window).....                                     | 1    |
| 20                 | 00-499286-000G2 | Door Assy. (RH) (W/O Window).....                                   | 1    |
| 21                 | SD-034-62       | Self-Tapping Screw 10-32 x 1/2 Slotted. Hex Washer Hd., Type T..... | 4    |
| 22                 | 00-358534-00001 | Window Assy.....                                                    | 1    |
| 23                 | 00-358532-00001 | Panel - Inner Door (W/Window).....                                  | 1    |
| 24                 | 00-358533-00003 | Panel - Inner Door (W/O Window).....                                | 1    |
| 25                 | PS-004-11       | Spirol Pin 3/16 x 1-1/4 Heavy.....                                  | 1    |
| 26                 | 00-343143-00002 | Washer.....                                                         | 2    |
| 27                 | 00-347080-00002 | Bearing - Door Shaft.....                                           | 1    |
| 28                 | 00-357837-00001 | Seal - Door End.....                                                | 1    |
| 29                 | SD-034-22       | Self-Tapping Screw 10-16 x 5/8 Phil. Truss Hd., Type AB.....        | 3    |
| 30                 | 00-961535-00001 | Stop - Door.....                                                    | 1    |
| 31                 | 00-922154       | Screw 1/4-20 x 1 Hex Hd.....                                        | 2    |
| 32                 | 00-961294-00001 | Support - Lower Door.....                                           | 4    |
| 33                 | SD-034-22       | Self-Tapping Screw 10-16 x 5/8 Phil. Truss Hd., Type AB.....        | 1    |

|    |                 |                        |    |                 |                   |
|----|-----------------|------------------------|----|-----------------|-------------------|
| 40 | 00-427617-00001 | Flue - Deflector       | 48 | 00-343634-00002 | Caster            |
| 41 | 00-959663-00001 | Tube - Snorkel Assy.   | 49 | 00-357047-00001 | Caster - Swivel   |
| 42 | 00-402558-00004 | Clip - Bulb            | 50 | 00-357047-00002 | Caster - Swivel   |
| 43 | 00-424172-00001 | Leg - Set (PTD)        | 51 | 00-417063-00001 | Strap             |
| 44 | 00-424172-00002 | Leg - Set (SST)        | 52 | 00-357093-00001 | Ring - Locking    |
| 45 | 00-424157-000G7 | Leg (PTD)              | 53 | 00-288946-00002 | Foot              |
| 46 | 00-342150-00005 | Leg (For Double Stack) | 54 | SC-113-76       | Screw             |
| 47 | 00-343634-00001 | Caster                 | 55 | 00-425428-00001 | Foot (Adjustable) |

**PARTS NOT ILLUSTRATED**

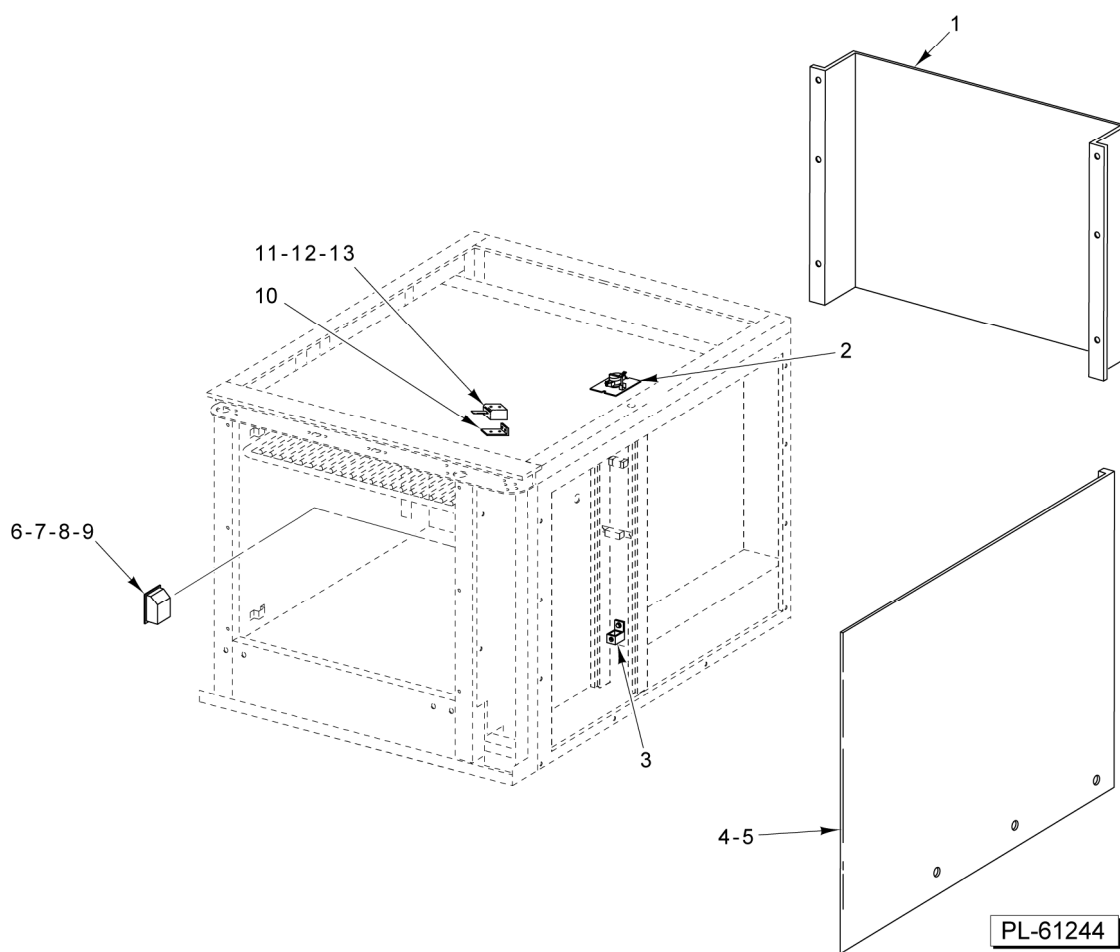
PL-57935

**OVEN PANELS AND MOTOR  
(PREVIOUS CONSTRUCTION)  
(BEFORE 3-19-18)**

# **OVEN PANELS AND MOTOR (PREVIOUS CONSTRUCTION) (BEFORE 3-19-18)**

| ILLUS.<br>PL-57935 | PART NO.        | NAME OF PART                                                                 | AMT. |
|--------------------|-----------------|------------------------------------------------------------------------------|------|
| 1                  | FE-006-05       | Lock Nut 1/2 .....                                                           | 1    |
| 2                  | 00-414540-00B35 | Conduit 3/8 x 35 In. Lg.....                                                 | 1    |
| 3                  | 00-342285-00001 | Bushing - Plastic.....                                                       | 2    |
| 4                  | FE-002-03       | Connector - Conduit 3/8 TS Straight.....                                     | 1    |
| 5                  | 00-358516-00001 | Motor 1/2 Hp. (2-Speed) (115 V., 50/60 Hz., 1 Ph.).....                      | 1    |
| 6                  | 00-358516-00002 | Motor 1/2 Hp. (2-Speed) (208-240 V., 50/60 Hz., 1 Ph.).....                  | 1    |
| 7                  | WS-029-46       | Washer.....                                                                  | 4    |
| 8                  | NS-046-86       | Nut Assy. 5/16-18 KEPS Hex.....                                              | 4    |
| 9                  | 00-411136-00003 | Cover - Fan (50 Hz.).....                                                    | 1    |
| 10                 | 00-411136-00004 | Cover - Fan (60 Hz.).....                                                    | 1    |
| 11                 | 00-415780-00003 | Wheel - Blower (60 Hz.).....                                                 | 1    |
| 12                 | 00-415780-00005 | Wheel - Blower (50 Hz.).....                                                 | 1    |
| 13                 | 00-424840-00002 | Panel - Back (SST) (Optional).....                                           | 1    |
| 14                 |                 | Not Available for Service.....                                               | 1    |
| 15                 | 00-423289-000G1 | Motor Mount.....                                                             | 1    |
| 16                 | 00-411289-00004 | Spacer - Fan Housing.....                                                    | 4    |
| 17                 | SC-120-15       | Mach. Screw 1/4-20 x 4 Rd. Hd.....                                           | 4    |
| 18                 | 00-958827-000G3 | Kit - Oven Limit Assy.....                                                   | 1    |
| 19                 | 00-405016-00001 | Cord - Electric Supply (120 V. Only).....                                    | 1    |
| 20                 | 00-424140-00002 | Panel - Outer (RH) (SST) (ML-126614, ML-126615, & ML-126616).....            | 1    |
| 21                 | 00-424228-00002 | Panel - Outer (RH) (SST) (ML-126618 & ML-126619).....                        | 1    |
| 22                 | 00-417856-00001 | Lug - Grounding (With Set Screw).....                                        | 1    |
| 23                 | 01-1000V7-00028 | Bulb (120 V.) (Previous Construction).....                                   | 1    |
| 24                 | 00-357036-00001 | Oven Lamp (40 Watts) (120-130 V.) (Current Construction).....                | 1    |
| 25                 | 00-342766-00002 | Light Bulb - Oven (40 Watts) (240 V.) (Previous Construction).....           | 1    |
| 26                 | 00-913102-00032 | Kit - Lamp & Housing (250 V.) (Current Construction).....                    | 1    |
| 27                 | 00-423832-00001 | Cover - Lamp Electrical.....                                                 | 2    |
| 28                 | 01-1000V7-00027 | Lamp - Oven (Complete) (Lens, Base, & 120V Bulb) (Current Construction)..... | 1    |
| 29                 | 00-357036-00003 | Lens - Lamp.....                                                             | 1    |
| 30                 | 00-357036-00001 | Oven Lamp (40 Watts) (120-130 V.).....                                       | 2    |
| 31                 | 00-913102-00032 | Kit - Lamp & Housing (250 V.).....                                           | 2    |
| 32                 | 00-411496-000F1 | Switch - Micro (Units Builts Before 5/12/09).....                            | 1    |
| 33                 | 00-499310-000G1 | Micro Switch Kit (Units Builts After 5/12/09).....                           | 1    |
| 34                 | SD-034-47       | Self-Tapping Screw 6-32 x 1 Slotted, Hex Washer Hd., Type T.....             | 2    |
| 35                 | SC-113-65       | Cap Screw 5/16-18 x 1-1/4 Hex Hd.....                                        | 4    |
| 36                 | WS-029-46       | Washer.....                                                                  | 4    |
| 37                 | FE-002-52       | Connector - Conduit 3/8 TS 90 Degree.....                                    | 1    |
| 38                 | 00-358723-00001 | Spacer - Steel.....                                                          | 2    |
| 39                 | 00-425324-00001 | Bracket - Door Switch.....                                                   | 1    |
| 40                 | 00-427617-00001 | Flue - Deflector.....                                                        | 1    |
| 41                 | 00-959663-00001 | Tube - Snorkel.....                                                          | 1    |
| 42                 | 00-402558-00004 | Clip - Tubing.....                                                           | 2    |
| 43                 | 00-424172-00001 | Leg - Set (25-3/4 In.) (PTD).....                                            | 1    |
| 44                 | 00-424172-00002 | Leg - Set (25-3/4 In.) (SST).....                                            | 1    |
| 45                 | 00-424157-000G7 | Leg Assembly for Caster and Foot (Painted Black).....                        | 4    |
| 46                 | 00-342150-00005 | Leg (8 In.) (Double Stack).....                                              | 4    |
| 47                 | 00-343634-00001 | Caster (Swivel With Brake) (7.5 In.).....                                    | 2    |
| 48                 | 00-343634-00002 | Caster (Rigid) (7.5 In.).....                                                | 2    |
| 49                 | 00-357047-00001 | Caster - Swivel (Without Brake).....                                         | 2    |
| 50                 | 00-357047-00002 | Caster - Swivel (With Brake).....                                            | 2    |
| 51                 | 00-417063-00001 | Strap - Tie Down.....                                                        | 4    |
| 52                 | 00-357093-00001 | Ring - Locking (Use with Item 45).....                                       | 4    |
| 53                 | 00-288946-00002 | Foot - Adjustable (1-5/8) (SST) (Use with Item 45).....                      | 4    |
| 54                 | SC-113-76       | Cap Screw 1/4-20 x 1 Hex Hd. (Use with legs).....                            | 16   |
| 55                 | 00-425428-00001 | Foot - Adjustable (Use with Item 46).....                                    | 4    |

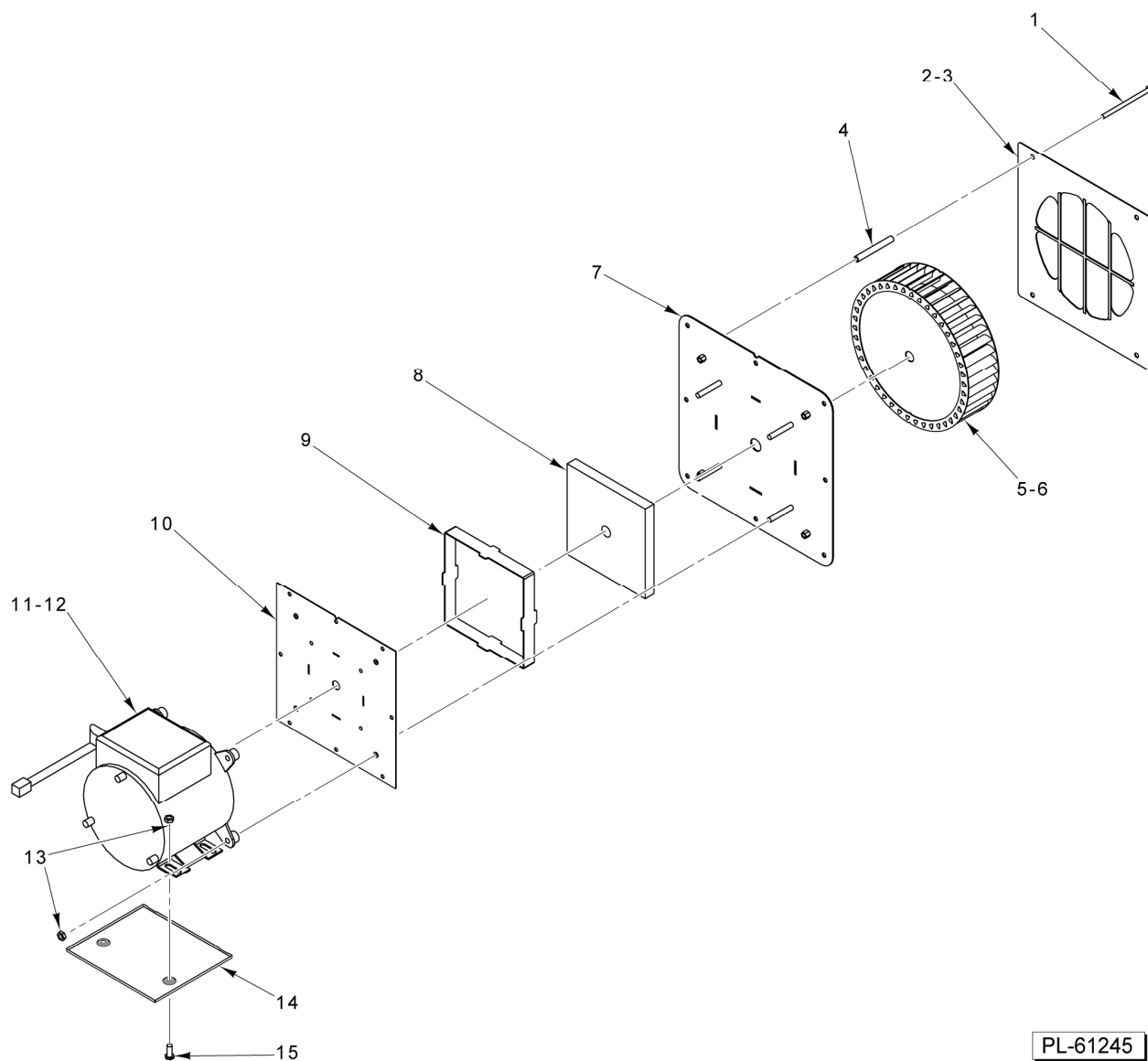
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|----|-----------------|------------------------|----|-----------------|-------------------|
| 14 | 00-427617-00001 | Flue - Deflector       | 22 | 00-343634-00002 | Caster            |
| 15 | 00-959663-00001 | Tube - Snorkel Assy.   | 23 | 00-357047-00001 | Caster - Swivel   |
| 16 | 00-402558-00004 | Clip - Bulb            | 24 | 00-357047-00002 | Caster - Swivel   |
| 17 | 00-424172-00001 | Leg - Set (PTD)        | 25 | 00-417063-00001 | Strap             |
| 18 | 00-424172-00002 | Leg - Set (SST)        | 26 | 00-357093-00001 | Ring - Locking    |
| 19 | 00-424157-000G7 | Leg (PTD)              | 27 | 00-288946-00002 | Foot              |
| 20 | 00-342150-00005 | Leg (For Double Stack) | 28 | SC-113-76       | Screw             |
| 21 | 00-343634-00001 | Caster                 | 29 | 00-425428-00001 | Foot (Adjustable) |

**PARTS NOT ILLUSTRATED**

**OVEN PANELS  
(CURRENT CONSTRUCTION)  
(STARTING 3-19-18)**

**OVEN PANELS  
(CURRENT CONSTRUCTION)  
(STARTING 3-19-18)**

| ILLUS.<br>PL-61244 | PART NO.        | NAME OF PART                                                     | AMT. |
|--------------------|-----------------|------------------------------------------------------------------|------|
| 1                  | 00-424840-00002 | Panel - Back (SST) (Optional).....                               | 1    |
| 2                  | 00-958827-000G3 | Kit - Oven Limit Assy.....                                       | 1    |
| 3                  | 00-417856-00001 | Lug - Grounding (With Set Screw).....                            | 1    |
| 4                  | 00-424140-00002 | Panel - Outer (RH) (SST).....                                    | 1    |
| 5                  | 00-424228-00002 | Panel - Outer (RH) (SST).....                                    | 1    |
| 6                  | 00-960194-00001 | Oven Lamp (40W) (120 V.).....                                    | 2    |
| 7                  | 00-961766-00001 | Oven Lamp (40W) (240 V.).....                                    | 2    |
| 8                  | 00-961291-00001 | Bulb - Halogen (120 V.).....                                     | AR   |
| 9                  | 00-961291-00002 | Bulb - Halogen (230V) (240 V.).....                              | AR   |
| 10                 | 00-425324-00001 | Bracket - Door Switch.....                                       | 1    |
| 11                 | 00-411496-000F1 | Switch - Micro (Door).....                                       | 1    |
| 12                 | 00-499310-000G1 | Micro Switch Kit (Incls. Items 10, 11, & 13).....                | 1    |
| 13                 | SD-034-47       | Self-Tapping Screw 6-32 x 1 Slotted. Hex Washer Hd., Type T..... | 2    |
| 14                 | 00-427617-00001 | Flue - Deflector.....                                            | 1    |
| 15                 | 00-959663-00001 | Tube - Snorkel.....                                              | 1    |
| 16                 | 00-402558-00004 | Clip - Tubing.....                                               | 2    |
| 17                 | 00-424172-00001 | Leg - Set (25-3/4 In.) (PTD).....                                | 1    |
| 18                 | 00-424172-00002 | Leg - Set (25-3/4 In.) (SST).....                                | 1    |
| 19                 | 00-424157-000G7 | Leg Assembly for Caster and Foot (Painted Black).....            | 4    |
| 20                 | 00-342150-00005 | Leg (8 In.) (Double Stack).....                                  | 4    |
| 21                 | 00-343634-00001 | Caster (Swivel With Brake) (7.5 In.) (Double Stack).....         | 2    |
| 22                 | 00-343634-00002 | Caster (Rigid) (7.5 In.) (Double Stack).....                     | 2    |
| 23                 | 00-357047-00001 | Caster - Swivel (Without Brake).....                             | 2    |
| 24                 | 00-357047-00002 | Caster - Swivel (With Brake).....                                | 2    |
| 25                 | 00-417063-00001 | Strap - Tie Down.....                                            | 4    |
| 26                 | 00-357093-00001 | Ring - Locking (Use with Item 19).....                           | 4    |
| 27                 | 00-288946-00002 | Foot - Adjustable (1-5/8) (SST) (Use with Item 19).....          | 4    |
| 28                 | SC-113-76       | Cap Screw 1/4-20 x 1 Hex Hd. (Use with legs).....                | AR   |
| 29                 | 00-425428-00001 | Foot - Adjustable (Use with Item 20).....                        | 4    |

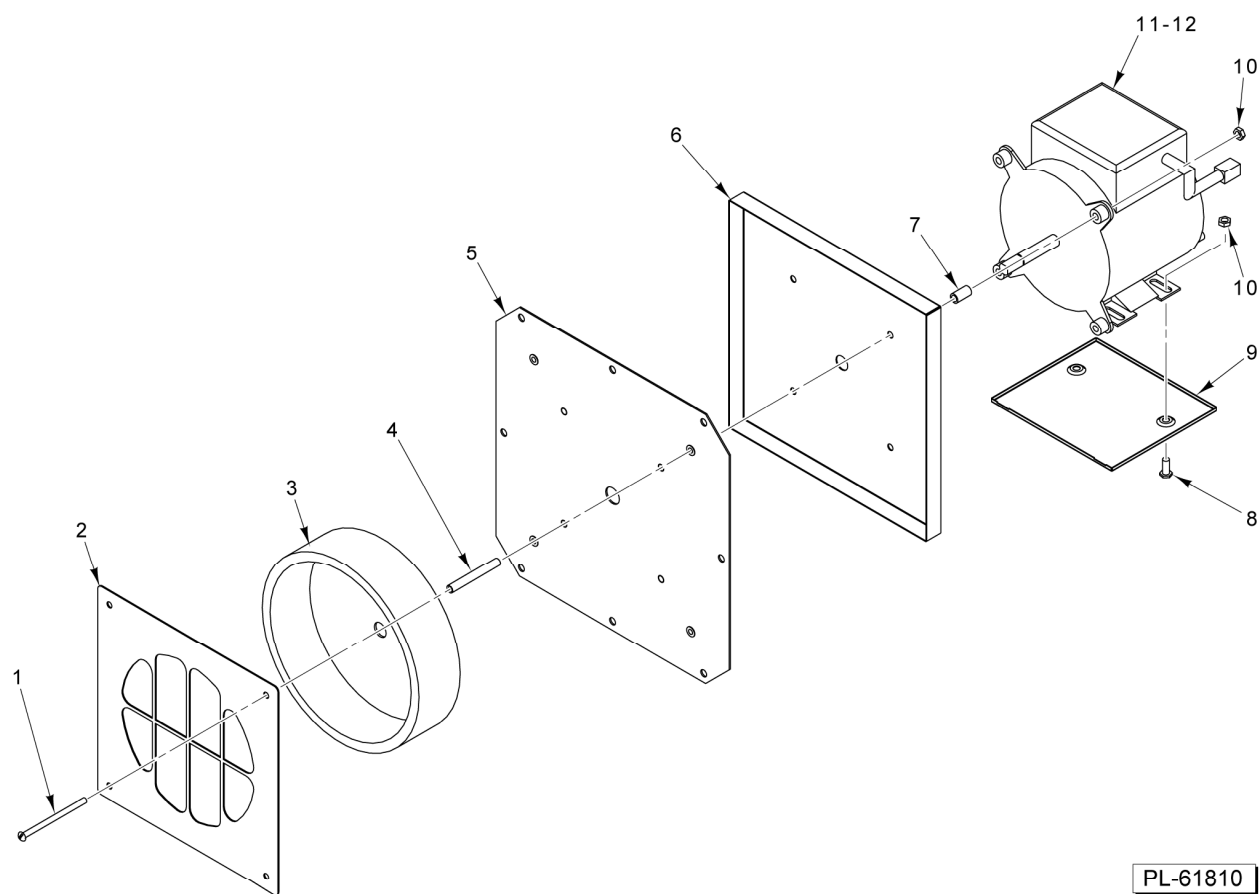


PL-61245

**CONVECTION MOTOR  
(STARTING 3-19-18)**

### CONVECTION MOTOR (STARTING 3-19-18)

| ILLUS.   | PART NO.        | NAME OF PART                                                      | AMT. |
|----------|-----------------|-------------------------------------------------------------------|------|
| PL-61245 |                 |                                                                   |      |
| 1        | SC-120-15       | Mach. Screw 1/4-20 x 4 Rd. Hd.....                                | 4    |
| 2        | 00-411136-00003 | Cover - Fan (50 Hz.).....                                         | 1    |
| 3        | 00-411136-00004 | Cover - Fan (60 Hz.).....                                         | 1    |
| 4        | 00-411289-00004 | Spacer - Fan Housing.....                                         | 4    |
| 5        | 00-415780-00005 | Wheel - Blower (50 Hz.).....                                      | 1    |
| 6        | 00-415780-00003 | Wheel - Blower (60 Hz.).....                                      | 1    |
| 7        | 00-961671-000G1 | Mount - Motor (Front).....                                        | 1    |
| 8        | 00-342159-00033 | Insulation (28 x 33 x 1 In.).....                                 | AR   |
| 9        | 00-960963-00001 | Mount - Motor, Wrapper.....                                       | 1    |
| 10       | 00-961668-00001 | Mount - Motor (Rear).....                                         | 1    |
| 11       | 00-961739-000G1 | Motor, 120 VAC, 0.5 HP Motor Harness Included with Motor.....     | 1    |
|          | 00-962168-000G1 | Motor Harness.....                                                | AR   |
| 12       | 00-961739-000G2 | Motor, 208-240 VAC, 0.5 HP Motor Harness Included with Motor..... | 1    |
|          | 00-962168-000G1 | Motor Harness.....                                                | AR   |
| 13       | NS-046-86       | Nut Assy. 5/16-18 KEPS Hex.....                                   | 6    |
| 14       | 00-961831-00001 | Pan - Drip, Motor.....                                            | 1    |
| 15       | SC-037-75       | Cap Screw 5/16-18 x 3/4 Hex Hd.....                               | 2    |



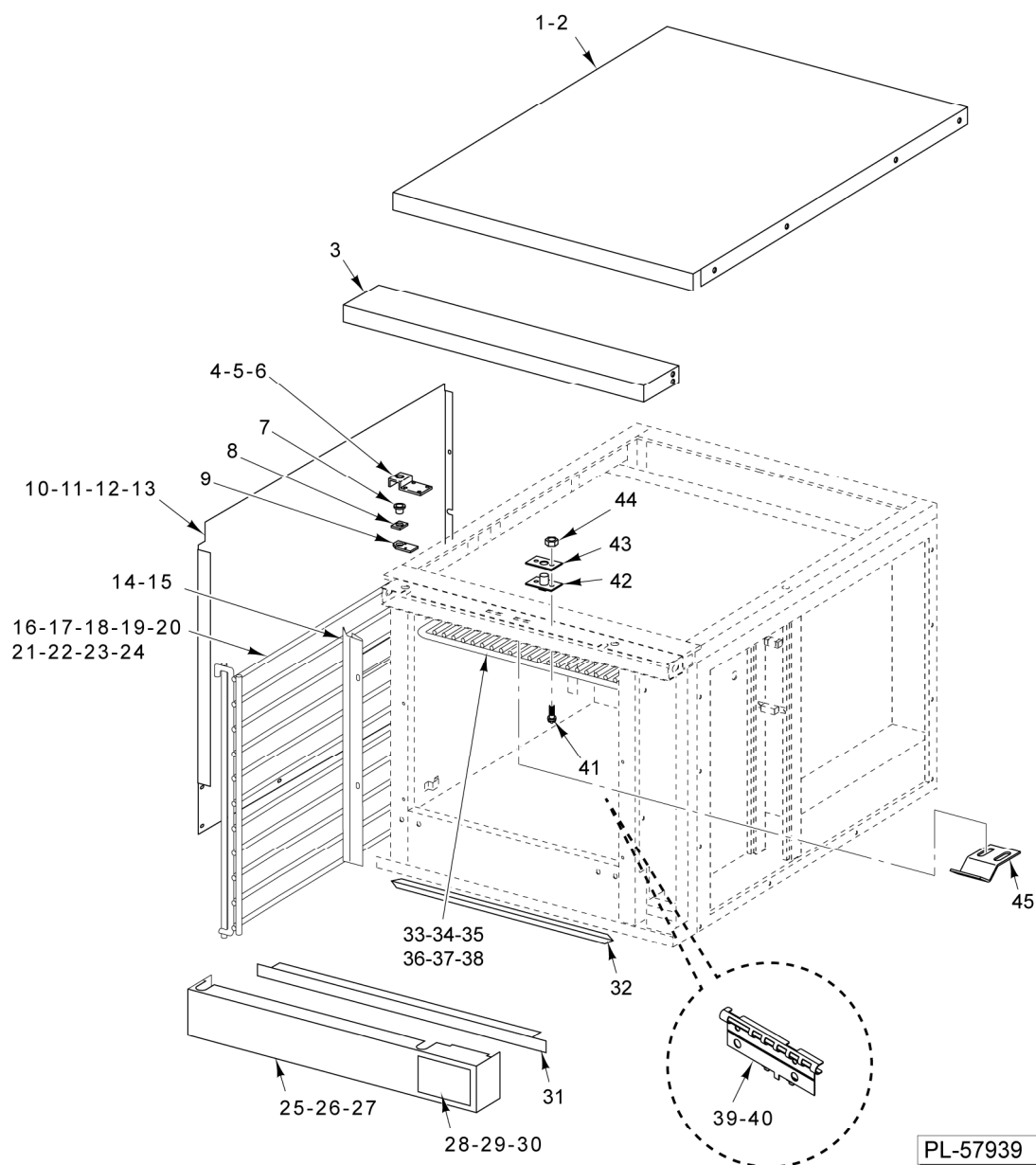
PL-61810

**CONVECTION MOTOR  
(ENERGY STAR)**

### CONVECTION MOTOR (ENERGY STAR)

| ILLUS.   | PART NO.        | NAME OF PART                                | AMT. |
|----------|-----------------|---------------------------------------------|------|
| PL-61810 |                 |                                             |      |
| 1        | SC-120-15       | Mach. Screw 1/4-20 x 4 Rd. Hd.....          | 4    |
| 2        | 00-411136-00004 | Cover - Fan (60 Hz.).....                   | 1    |
| 3        | 00-415780-00003 | Wheel - Blower (60 Hz.).....                | 1    |
| 4        | 00-411289-00001 | Spacer - Fan Housing (1/8 Pipe x 27/8)..... | 4    |
| *5       | 00-962792-000G1 | Motor Mount Assy.....                       | 1    |
| 6        | 00-962791-00001 | Plate - Motor Mount.....                    | 1    |
| 7        | 00-962793       | Spacer - Motor.....                         | 4    |
| 8        | SC-037-75       | Cap Screw 5/16-18 x 3/4 Hex Hd.....         | 2    |
| 9        | 00-961831-00001 | Pan - Drip, Motor.....                      | 1    |
| 10       | NS-046-86       | Nut Assy. 5/16-18 KEPS Hex.....             | 6    |
| 11       | 00-961739-000G1 | Motor, 120 VAC, 0.5 HP.....                 | 1    |
| 12       | 00-961739-000G2 | Motor, 208-240 VAC, 0.5 HP.....             | 1    |

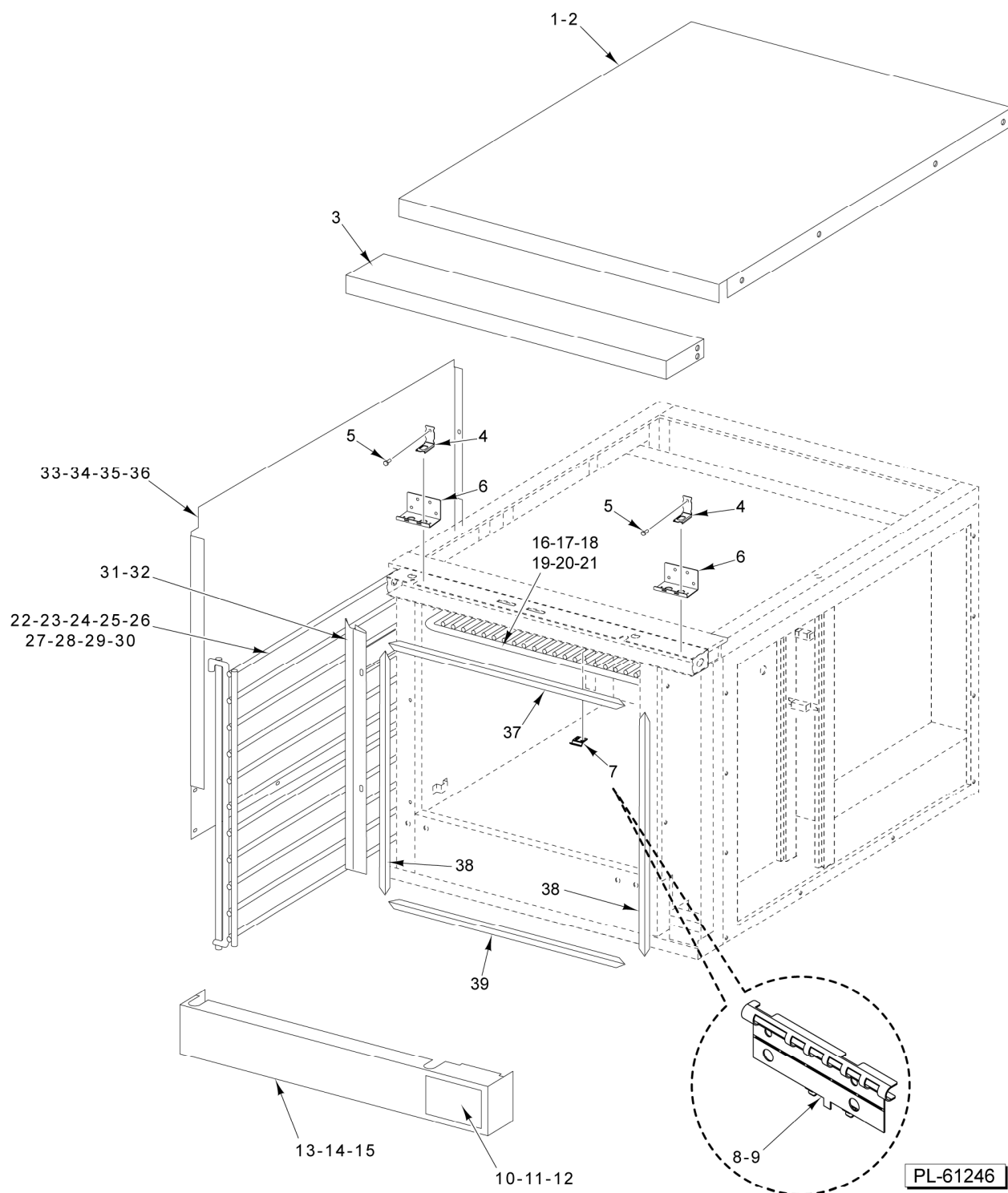
\* Before S/N 482046975 will need to order 00-962820-000G1 Motor Mount Kit



**OVEN PANELS AND RACK SUPPORTS  
(PREVIOUS CONSTRUCTION)  
(BEFORE 1-22-18)**

## OVEN PANELS AND RACK SUPPORTS (PREVIOUS CONSTRUCTION) (BEFORE 1-22-18)

| ILLUS.<br>PL-57939 | PART NO.        | NAME OF PART                                                                                             | AMT. |
|--------------------|-----------------|----------------------------------------------------------------------------------------------------------|------|
| 1                  | 00-424141-00002 | Top (SST) (ML-126614, ML-126615, & ML-126616).....                                                       | 1    |
| 2                  | 00-424229-00002 | Top (SST) (ML-126618 & ML-126619).....                                                                   | 1    |
| 3                  | 00-421799-00001 | Top - Front.....                                                                                         | 1    |
| 4                  | 00-353484-00001 | Plate - Retainer.....                                                                                    | 2    |
| 5                  | SC-053-41       | Mach. Screw 1/4-20 x 1/2 Slotted Truss Hd. (SST).....                                                    | 4    |
| 6                  | NS-038-08       | Lock Nut 1/4-20 Flange.....                                                                              | 4    |
| 7                  | 00-347080-00002 | Bearing - Door Shaft.....                                                                                | 2    |
| 8                  | 00-353482-00001 | Spacer.....                                                                                              | 2    |
| 9                  | 00-353483-00001 | Plate - Upper Door Bearing.....                                                                          | 2    |
| 10                 | 00-424142-00002 | Panel - Outer (SST) (LH) (ML-126614, ML-126615, & ML-126616) (Previous Construction).....                | 1    |
| 11                 | 00-424230-00002 | Panel - Outer (SST) (LH) (ML-126618 & ML-126619) (Previous Construction).....                            | 1    |
| 12                 | 00-499302-00001 | Side - Left Body (ML-126614, ML-126615, & ML-126616) (Current Construction).....                         | 1    |
| 13                 | 00-499303-00001 | Side - Left Body (ML-126618 & ML-126619) (Current Construction).....                                     | 1    |
| 14                 | 00-357919-00001 | Kit - Door Seal (Incls. Items 15 & 32).....                                                              | 1    |
| 15                 | 00-423842-000G1 | Seal - Vertical Door (Set) (LH & RH).....                                                                | 1    |
| 16                 | 00-428104-00001 | Guide - Rack (LH) (ML-126614, ML-126615, & ML-126616) (Before S/N481809325).....                         | 1    |
| 17                 | 00-428104-00002 | Guide - Rack (RH) (ML-126614, ML-126615, & ML-126616) (Before S/N481809325).....                         | 1    |
| 18                 | 00-428104-00003 | Guide - Rack (LH) (ML-126618 & ML-126619) (Before S/N481809325).....                                     | 1    |
| 19                 | 00-428104-00004 | Guide - Rack (RH) (ML-126618 & ML-126619) (Before S/N481809325).....                                     | 1    |
| 20                 | 00-342141-00001 | Rack - Support (LH) (ML-126614, ML-126615, & ML-126616) (Previous Construction).....                     | 1    |
| 21                 | 00-342141-00002 | Rack - Support (RH) (ML-126614, ML-126615, & ML-126616) (Previous Construction).....                     | 1    |
| 22                 | 00-424833-00001 | Rack - Support (LH) (ML-126618 & ML-126619) (Previous Construction).....                                 | 1    |
| 23                 | 00-424833-00002 | Rack - Support (RH) (ML-126618 & ML-126619) (Previous Construction).....                                 | 1    |
| 24                 | 00-959456-00001 | Rack - Guide Common (Starting S/N481809325).....                                                         | 2    |
| 25                 | 00-423766-000G1 | Trim - Bottom W/Access Door Assy. (Previous Construction).....                                           | 1    |
| 26                 | 00-421797-00002 | Trim - Bottom (Previous Construction).....                                                               | 1    |
| 27                 | 00-499261-00002 | Trim - Bottom W/O Access Door Assy.....                                                                  | 1    |
| 28                 | 00-423758-00001 | Door - Access Trim (Previous Construction).....                                                          | 1    |
| 29                 | 00-499297-00001 | Door - Lower Access Trim.....                                                                            | 1    |
| 30                 | 00-425199-00001 | Fastener - Nylon (Push-In).....                                                                          | 2    |
| 31                 | 00-424865-00001 | Cover - Trim.....                                                                                        | 1    |
| 32                 | 00-357507-00001 | Seal - Horizontal Door (30-1/2 In. Long) (Top & Bottom).....                                             | 2    |
| 33                 | 00-411265-00011 | Rack Assy. (ML-126614, ML-126615, & ML-126616) (Single Center Cross Member) (Used Before 9/09).....      | AR   |
| 34                 | 00-411265-00022 | Rack Assy. (ML-126614, ML-126615, & ML-126616) (Two Cross Members) (Used from 9/09 to S/N481809325)..... | AR   |
| 35                 | 00-959523-00001 | Rack Assy. (ML-126614, ML-126615, & ML-126616) (Starting S/N481809554).....                              | AR   |
| 36                 | 00-411265-00010 | Rack Assy. (ML-126618 & ML-126619) (Single Center Cross Member) (Used Before 9/09).....                  | AR   |
| 37                 | 00-411265-00020 | Rack Assy. (ML-126618 & ML-126619) (Two Cross Members) (Used from 9/09 to S/N481809325).....             | AR   |
| 38                 | 00-959523-00002 | Rack Assy. (ML-126618 & ML-126619) (Starting S/N481809554).....                                          | AR   |
| 39                 | 00-959753-00001 | Probe Guard & Retainer.....                                                                              | 1    |
| 40                 | SD-032-07       | Self-Tapping Screw 10-24 x 1/2 Hex. Hex Washer Hd., Type TT.....                                         | 2    |
| 41                 | SC-115-51       | Mach. Screw 10-32 x 1/2 Phil. Truss Hd.....                                                              | 2    |
| 42                 | 00-347545-00001 | Catch Assy. - Door (Previous Construction).....                                                          | 1    |
| 43                 | 00-423848-00001 | Shim - Door Strike (Previous Construction).....                                                          | AR   |
| 44                 | NS-038-03       | Lock Nut 10-32 Flange (Previous Construction).....                                                       | 2    |
| 45                 | 00-497585-00001 | Plate - Strike (Current Construction).....                                                               | 1    |



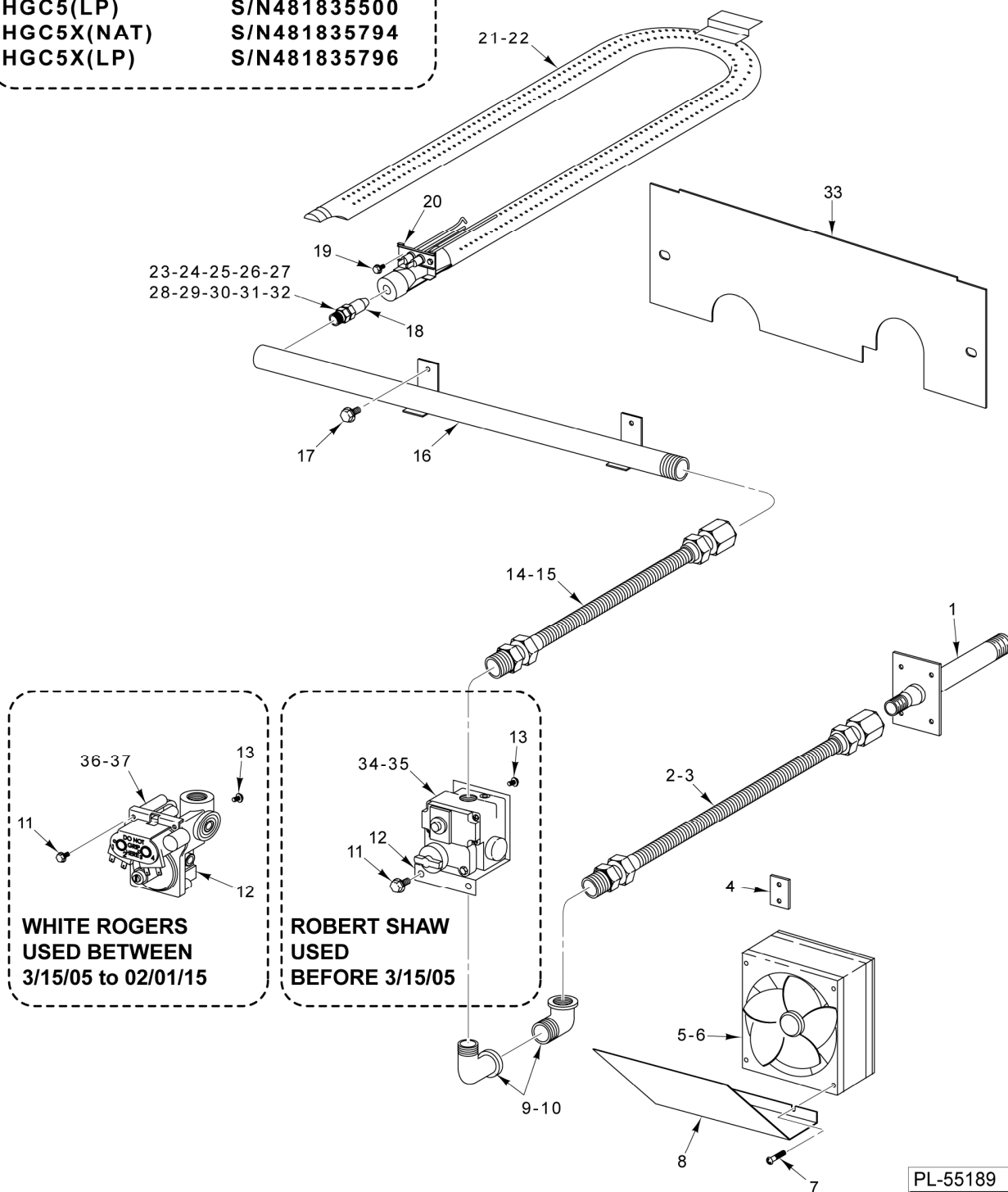
**OVEN PANELS AND RACK SUPPORTS  
(CURRENT CONSTRUCTION)  
(STARTING 1-22-18)**

**OVEN PANELS AND RACK SUPPORTS  
(CURRENT CONSTRUCTION)  
(STARTING 1-22-18)**

| ILLUS.<br>PL-61246 | PART NO.        | NAME OF PART                                                                                             | AMT. |
|--------------------|-----------------|----------------------------------------------------------------------------------------------------------|------|
| 1                  | 00-424141-00002 | Top (SST) (ML-126610, ML-126611, & ML-136494).....                                                       | 1    |
| 2                  | 00-424229-00002 | Top (SST) (ML-126612, ML-126613, & ML-136495).....                                                       | 1    |
| 3                  | 00-421799-00001 | Top - Front.....                                                                                         | 1    |
| 4                  | 00-961587-00001 | Clip - Hold Down.....                                                                                    | 2    |
| 5                  | 00-922154       | Screw 1/4-20 x 1 Hex Hd.....                                                                             | 9    |
| 6                  | 00-961656-00001 | Support - Door (Upper).....                                                                              | 2    |
| 7                  | 00-497585-00001 | Plate - Strike.....                                                                                      | 1    |
| 8                  | 00-959753-00001 | Probe Guard & Retainer.....                                                                              | 1    |
| 9                  | SD-032-07       | Self-Tapping Screw 10-24 x 1/2 Hex. Hex Washer Hd., Type TT.....                                         | 2    |
| 10                 | 00-423758-00001 | Door - Access Trim (Previous Construction).....                                                          | 1    |
| 11                 | 00-499297-00001 | Door - Lower Access Trim.....                                                                            | 1    |
| 12                 | 00-425199-00001 | Fastener - Nylon (Push-In).....                                                                          | 2    |
| 13                 | 00-423766-000G1 | Trim - Bottom W/Access Door Assy. (Previous Construction).....                                           | 1    |
| 14                 | 00-421797-00002 | Trim - Bottom (Previous Construction).....                                                               | 1    |
| 15                 | 00-499261-00002 | Trim - Bottom W/O Access Door Assy.....                                                                  | 1    |
| 16                 | 00-411265-00011 | Rack Assy. (ML-126610, ML-126611, & ML-136494) (Single Center Cross Member)                              | AR   |
| 17                 | 00-411265-00022 | Rack Assy. (ML-126610, ML-126611, & ML-136494) (Two Cross Members) (Before S/N481809325).....            | AR   |
| 18                 | 00-959523-00001 | Rack Assy. (ML-126610, ML-126611, & ML-136494) (Starting S/N481809554).....                              | AR   |
| 19                 | 00-411265-00010 | Rack Assy. (ML-126612, ML-126613, & ML-136495)(Single Center Cross Member) (Used Before 9/09).....       | AR   |
| 20                 | 00-411265-00020 | Rack Assy. (ML-126612, ML-126613, & ML-136495) (Two Cross Members) (Used from 9/09 to S/N481809325)..... | AR   |
| 21                 | 00-959523-00002 | Rack Assy. (ML-126612, ML-126613, & ML-136495) (Starting S/N481809554).....                              | AR   |
| 22                 | 00-428104-00001 | Guide - Rack (LH) (ML-126610, ML-126611, & ML-136494) (Before S/N481809325)                              | 1    |
| 23                 | 00-428104-00002 | Guide - Rack (RH) (ML-126610, ML-126611, & ML-136494) (Before S/N481809325)                              | 1    |
| 24                 | 00-428104-00003 | Guide - Rack (LH) (ML-126612, ML-126613, & ML-136495) (Before S/N481809325)                              | 1    |
| 25                 | 00-428104-00004 | Guide - Rack (RH) (ML-126612, ML-126613, & ML-136495) (Before S/N481809325)                              | 1    |
| 26                 | 00-342141-00001 | Rack - Support (LH) (ML-126610, ML-126611, & ML-136494) (Previous Construction)                          | 1    |
| 27                 | 00-342141-00002 | Rack - Support (RH) (ML-126610, ML-126611, & ML-136494) (Previous Construction)                          | 1    |
| 28                 | 00-424833-00001 | Rack - Support (LH) (ML-126612, ML-126613, & ML-136495) (Previous Construction)                          | 1    |
| 29                 | 00-424833-00002 | Rack - Support (RH) (ML-126612, ML-126613, & ML-136495) (Previous Construction)                          | 1    |
| 30                 | 00-959456-00001 | Support - Rack Guide (LH & RH) (Starting S/N481809325).....                                              | 2    |
| 31                 | 00-357919-00001 | Kit - Door Seal (Previous Construction).....                                                             | 1    |
| 32                 | 00-423842-000G1 | Seal - Vertical Door (Set) (LH & RH) (Previous Construction).....                                        | 1    |
| 33                 | 00-424142-00002 | Panel - Outer (SST) (LH) (ML-126610, ML-126611, & ML-136494) (Previous Construction).....                | 1    |
| 34                 | 00-424230-00002 | Panel - Outer (SST) (LH) (ML-126612, ML-126613, & ML-136495) (Previous Construction).....                | 1    |
| 35                 | 00-499302-00001 | Side - Left Body (ML-126610, ML-126611, & ML-136494) (Current Construction).....                         | 1    |
| 36                 | 00-499303-00001 | Side - Left Body (ML-126612, ML-126613, & ML-136495) (Current Construction).....                         | 1    |
| 37                 | 00-959770-00001 | Seal - Door (Top).....                                                                                   | 1    |
| 38                 | 00-959771-00001 | Seal - Door (Side).....                                                                                  | 2    |
| 39                 | 00-959772-00001 | Seal - Door (Bottom).....                                                                                | 1    |

**USED ON OVENS BEFORE THE FOLLOWING S/N**

|            |              |
|------------|--------------|
| HGC5(NAT)  | S/N481834690 |
| HGC5(LP)   | S/N481835500 |
| HGC5X(NAT) | S/N481835794 |
| HGC5X(LP)  | S/N481835796 |



PL-55189

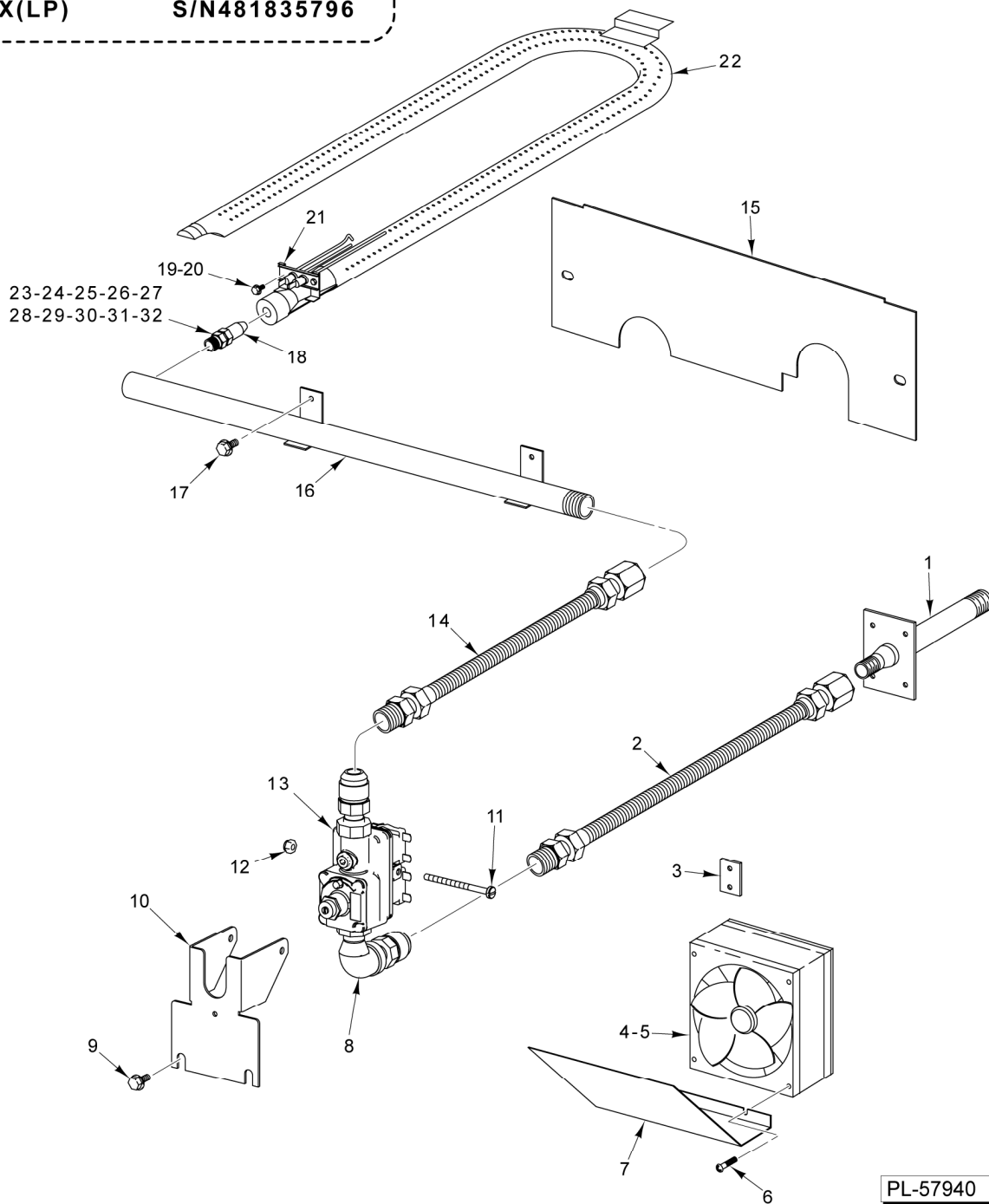
**GAS PIPING AND FLAME CHAMBER  
(BEFORE SERIAL NUMBER)**

### GAS PIPING AND FLAME CHAMBER (BEFORE SERIAL NUMBER)

| ILLUS.<br>PL-55189 | PART NO.        | NAME OF PART                                                                        | AMT. |
|--------------------|-----------------|-------------------------------------------------------------------------------------|------|
| 1                  | 00-423819-00003 | Pipe - Weldment Gas Inlet.....                                                      | 1    |
| 2                  | 00-423828-00001 | Tube - Flex (30 In.) (1/2 Male End) (Used with Items 34 & 35).....                  | 1    |
| 3                  | 00-423828-00006 | Tube - Flex (30 In.) (3/8 Male End) (Used with Items 36 & 37).....                  | 1    |
| 4                  | 00-425433-00001 | Fan - Clip.....                                                                     | 1    |
| 5                  | 00-424940-00001 | Fan - Cooling (120 V.).....                                                         | 1    |
| 6                  | 00-424940-00002 | Fan - Cooling (230 V.).....                                                         | 1    |
| 7                  | SD-034-52       | Self-Tapping Screw 8-32 x 1 Slotted. Hex Washer Hd., Type T.....                    | 2    |
| 8                  | 00-423820-00001 | Deflector - Air.....                                                                | 1    |
| 9                  | FP-013-17       | Elbow - Street 1/2 x 90 Deg. (Used with Items 34 & 35).....                         | 2    |
| 10                 | FP-078-75       | Elbow - Pipe 3/8 x 90 Deg. (Used with Items 36 & 37).....                           | 1    |
| 11                 | SC-113-80       | Cap Screw 1/4-20 x 1/2 Hex Hd.....                                                  | 2    |
| 12                 | 00-424728-00001 | Bracket - Gas Valve.....                                                            | 1    |
| 13                 | SC-117-60       | Mach. Screw 10-32 x 1-1/4 Phil. Oval Hd.....                                        | 2    |
| 14                 | 00-423828-00002 | Tube - Flex (18 In.) (1/2 Male End) (Used with Items 34 & 35).....                  | 1    |
| 15                 | 00-423828-00007 | Tube - Flex (18 In.) (3/8 Male End) (Used with Items 36 & 37).....                  | 1    |
| 16                 | 00-424138-00001 | Manifold.....                                                                       | 1    |
| 17                 | SC-113-80       | Cap Screw 1/4-20 x 1/2 Hex Hd.....                                                  | 2    |
| 18                 | 00-417879-00001 | Nozzle - Burner.....                                                                | 1    |
| 19                 | SD-034-49       | Self-Tapping Screw 8-32 x 1/2 Slotted. Hex Washer Hd., Type T.....                  | 2    |
| 20                 | 00-424194-00001 | Ignitor - Flame Detector.....                                                       | 1    |
| 21                 | 00-424135-000G1 | Burner Assy. (ML-126614, ML-126615, & ML-126616).....                               | 1    |
| 22                 | 00-424195-000G1 | Burner Assy. (ML-126618 & ML-126619).....                                           | 1    |
| 23                 | 00-010901-00031 | Orifice - Spud (31 Drill) (NAT) (Sea Level to 2499 Ft.).....                        | 1    |
| 24                 | 00-010901-00032 | Orifice - Spud (32 Drill) (NAT) (2500 Ft. to 3499 Ft.).....                         | 1    |
| 25                 | 00-010901-00033 | Orifice - Spud (33 Drill) (NAT) (3500 Ft. to 4499 Ft.).....                         | 1    |
| 26                 | 00-010901-00034 | Orifice - Spud (34 Drill) (NAT) (4500 Ft. to 6499 Ft.).....                         | 1    |
| 27                 | 00-010901-00035 | Orifice - Spud (35 Drill) (NAT) (6500 Ft. to 8499 Ft.).....                         | 1    |
| 28                 | 00-010901-00036 | Orifice - Spud (36 Drill) (NAT) (8500 Ft. to 10500 Ft.).....                        | 1    |
| 29                 | 00-010901-00046 | Orifice - Spud (46 Drill) (LP) (Sea Level to 2499 Ft.).....                         | 1    |
| 30                 | 00-010901-00048 | Orifice - Spud (48 Drill) (LP) (2500 Ft. to 4499 Ft.).....                          | 1    |
| 31                 | 00-010901-00049 | Orifice - Spud (49 Drill) (LP) (4500 Ft. to 7499 Ft.).....                          | 1    |
| 32                 | 00-010901-00050 | Orifice - Spud (50 Drill) (LP) (7500 Ft. to 10500 Ft.).....                         | 1    |
| 33                 | 00-424191-000G1 | Cover - Burner Access.....                                                          | 1    |
| 34                 | 00-410841-00018 | Valve - Gas Control (NAT) (Robert Shaw) (Before February 2005).....                 | 1    |
| 35                 | 00-410841-00019 | Valve - Gas Control (LP) (Robert Shaw) (Before February 2005).....                  | 1    |
| 36                 | 00-497269-00001 | Valve - Gas Control (NAT) (White Rogers) (From February 2005 to February 2015)..... | 1    |
| 37                 | 00-497269-00002 | Valve - Gas Control (LP) (White Rogers) (From February 2005 to February 2015).....  | 1    |

**USED ON OVENS AFTER THE FOLLOWING S/N**

|                   |                     |
|-------------------|---------------------|
| <b>HGC5(NAT)</b>  | <b>S/N481834690</b> |
| <b>HGC5(LP)</b>   | <b>S/N481835500</b> |
| <b>HGC5X(NAT)</b> | <b>S/N481835794</b> |
| <b>HGC5X(LP)</b>  | <b>S/N481835796</b> |



PL-57940

**GAS PIPING AND FLAME CHAMBER  
(AFTER SERIAL NUMBER)**

### GAS PIPING AND FLAME CHAMBER (AFTER SERIAL NUMBER)

| ILLUS.<br>PL-57940 | PART NO.        | NAME OF PART                                                     | AMT. |
|--------------------|-----------------|------------------------------------------------------------------|------|
| 1                  | 00-423819-00003 | Pipe - Weldment Gas Inlet.....                                   | 1    |
| 2                  | 00-423828-00006 | Tube - Flex (30 In.).....                                        | 1    |
| 3                  | 00-425433-00001 | Fan - Clip.....                                                  | 1    |
| 4                  | 00-424940-00001 | Fan - Cooling (120 V.).....                                      | 1    |
| 5                  | 00-424940-00002 | Fan - Cooling (230 V.).....                                      | 1    |
| 6                  | SD-034-52       | Self-Tapping Screw 8-32 x 1 Slotted. Hex Washer Hd., Type T..... | 2    |
| 7                  | 00-423820-00001 | Deflector - Air.....                                             | 1    |
| 8                  | FP-078-75       | Elbow - Pipe 3/8 x 90 Deg.....                                   | 1    |
| 9                  | SC-113-80       | Cap Screw 1/4-20 x 1/2 Hex Hd.....                               | 2    |
| 10                 | 00-959486-00001 | Bracket - Gas Valve.....                                         | 1    |
| 11                 | SC-007-93       | Mach. Screw 10-24 X 2-1/2 Slotted Rd. Hd.....                    | 1    |
| 12                 | NS-048-22       | Lock Nut 10-24 Special.....                                      | 1    |
| 13                 | 00-959662-00001 | Valve - Combination Gas, Convertable (NAT & LP).....             | 1    |
| 14                 | 00-423828-00007 | Tube - Flex (18 In.).....                                        | 1    |
| 15                 | 00-959379-00001 | Cover - Burner Access, Mid.....                                  | 1    |
| 16                 | 00-424138-00001 | Manifold.....                                                    | 1    |
| 17                 | SC-113-80       | Cap Screw 1/4-20 x 1/2 Hex Hd.....                               | 2    |
| 18                 | 00-417879-00001 | Nozzle - Burner.....                                             | 1    |
| 19                 | SD-114-24       | Mach. Screw 8-32 x 1/2 Phil. Pan Hd.....                         | 2    |
| 20                 | NS-044-07       | Nut Assy. 8-32 Hex KEPS.....                                     | 2    |
| 21                 | 00-959507-00001 | Igniter - Burner.....                                            | 1    |
| 22                 | 00-959508-00001 | Burner.....                                                      | 1    |
| 23                 | 00-010901-00030 | Orifice - Spud (30 Drill) (NAT) (Sea Level to 2499 Ft.).....     | 1    |
| 24                 | 00-010901-00031 | Orifice - Spud (31 Drill) (NAT) (2500 Ft. to 3499 Ft.).....      | 1    |
| 25                 | 00-010901-00032 | Orifice - Spud (32 Drill) (NAT) (3500 Ft. to 4499 Ft.).....      | 1    |
| 26                 | 00-010901-00032 | Orifice - Spud (32 Drill) (NAT) (4500 Ft. to 6499 Ft.).....      | 1    |
| 27                 | 00-010901-00033 | Orifice - Spud (33 Drill) (NAT) (6500 Ft. to 8499 Ft.).....      | 1    |
| 28                 | 00-010901-00035 | Orifice - Spud (35 Drill) (NAT) (8500 Ft. to 10500 Ft.).....     | 1    |
| 29                 | 00-010901-00046 | Orifice - Spud (46 Drill) (LP) (Sea Level to 2499 Ft.).....      | 1    |
| 30                 | 00-010901-00048 | Orifice - Spud (48 Drill) (LP) (2500 Ft. to 4499 Ft.).....       | 1    |
| 31                 | 00-010901-00049 | Orifice - Spud (49 Drill) (LP) (4500 Ft. to 7499 Ft.).....       | 1    |
| 32                 | 00-010901-00050 | Orifice - Spud (50 Drill) (LP) (7500 Ft. to 10500 Ft.).....      | 1    |

